

AGROSAL d.o.o.

HONDA

GX390



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GENERAL PURPOSE ENGINE

GX390UH1

PARTS CATALOGUE

1



GX390UH1

FOREWORD INDEX

1

ENGINE GROUP

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PART NUMBER INDEX

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PART NAME INDEX

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Instruction for use of parts catalogue

- **This parts catalogue was prepared based on the latest information available as of January 10, 2008.**
- See the parts catalogue news for any revision that is made after January 10, 2008.
- **Always specify the part number when ordering a part.**
- Check the model, type, serial numbers, color, maker, and the size as needed before ordering a part.
- Note that the illustrations (part drawings) can differ from the actual parts in shape. They are given just to help you to refer to the parts.
- **When modifications or additions to this parts catalogue are made, a revised edition will be issued at an appropriate time, with successively progressing revision numbers on the cover. We recommend obtaining such revisions in order to keep your parts catalogue up-to-date at all times. To check whether a parts catalogue revision has been issued, please contact your Honda distributor.**

Initial version issue date January 10, 2008
Honda Motor Co., Ltd.

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1

1

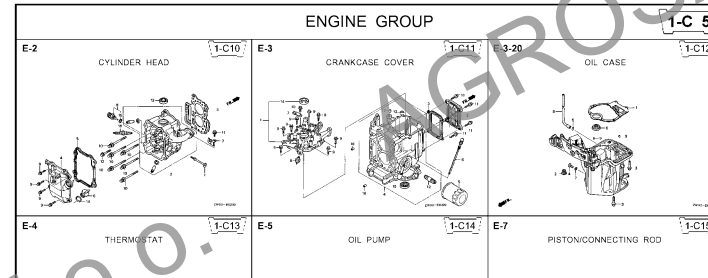
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3

4

How to refer to the part information

A Reference with "Illustrated index"

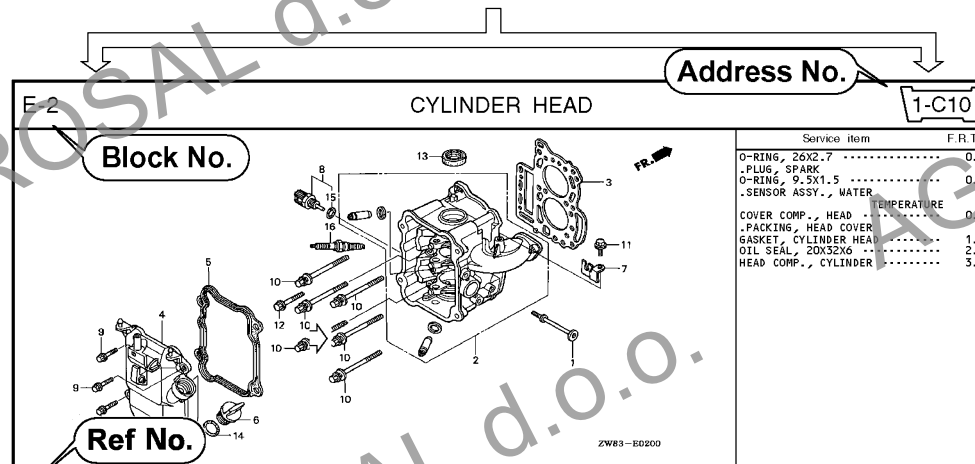


B Reference with "Part number index"

PART NO. INDEX					
Part Number	Address	Page	Rel.	Part Number	Address Page
06000				15212-ZW9-000	1-C14 3C
06316-ZW9-000	1-69	88	1	15220-ZW9-003	1-C14 3C
11000				15332-ZW9-000	1-E8 55
11300-ZW9-405	1-C11	27	1	15332-ZW9-A30	1-E11 5E
11300-ZW9-406	1-C11	27	1	15400-PF8-004	1-C11 27
11340-ZW9-000	1-C11	27	2	15422-ZW9-000	1-C14 3C
11342-ZW9-000	1-C11	27	3	15473-881-000	1-C14 3C
11381-ZW9-003	1-C12	28	1	15474-ZW9-000	1-C14 3C
				15611-921-000	1-C10 2E
				15655-ZW9-000	1-C11 27
12000				16000	
12000-ZW9-405ZA	1-C11	27	4	16010-ZV4-005	1-D4 3E
12155-ZV4-A00	1-C13	29	1	16011-ZV4-005	1-D4 3E
12166-ZW9-000	1-C10	26	1	16013-ZW9-003	1-D4 3E
12209-GB4-681	1-C16	32	1	16016-ZW9-003	1-D4 3E
12210-ZW9-405ZA	1-C10	26	2	16016-ZW9-721	1-D4 3E
12216-ZE2-300	1-E8	55	1	16023-ZW9-003	1-D4 3E
	1-E11	58	1	16024-ZV4-650	1-D4 3E
				16028-ZV4-650	1-D4 3E

C Reference with "Part name index"

PART NAME INDEX					
Part name	Address	Page	Ref.		
[A]				BOLT,	
ABSORBER , FUEL	1-E15	62	5	BOLT,	
ARMATURE COMP.	1-D11	43	7	BOLT,	
ARM COMP. , LINK JOINT	1-G6	85	18	BOLT,	
ARM COMP. , SHIFT LINK	1-G6	85	14	BOLT,	
ARM COMP. , TILT	1-F15	79	20		
ARM , FUEL PUMP ROCKER	1-C16	32	4		
ARM , REVERSE LOCK	1-F15	79	18		
ARM , SHIFT LINK	1-F11	74	7		
ARM , STOPPER	1-D1	33	12	BOLT,	
ARM , THROTTLE REMOTE	1-F11	74	6		
ARM , VALVE ROCKER	1-C16	32	3		
[B]					
BAG , TOOL , 160MM	1-G5	84	10		
BAND	1-G6	86	37		
BAND B1 , WIRE	1-F6	69	1		
BAND , CORD	1-F3	67	18	BOLT,	
BAND , TUBE CLIP , 11MM	1-E15	65	28		
BAND , TUBE CLIP , 12.5MM	1-E15	63	19	BOLT,	

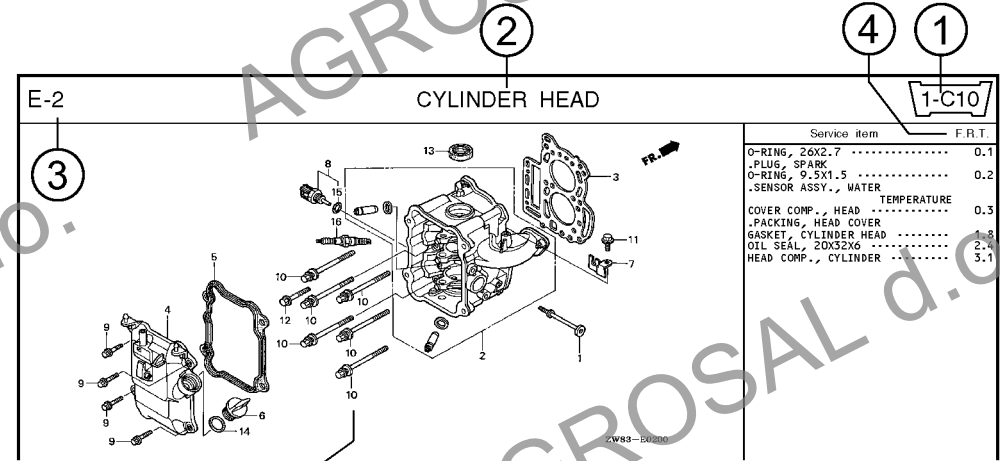


Ref. No.	Part No.	Description	Reqt. QTY						Serial No.	Parts catalogue code
			9901	9901	1001	1001	10B1	10B1		
1	12166-ZW9-000	STOPPER, ENGINE SIDE	2	2	2	2	2			
2	12210-ZW9-000ZA	HEAD COMP., CYLINDER	1	1	1	1	1			
3	12251-ZW9-003	GASKET, CYLINDER HEAD	1	1	1	1	1			
4	12310-ZW9-000	COVER COMP., HEAD	1	1	1	1	1			
5	12312-ZW9-000	PACKING, HEAD COVER	1	1	1	1	1			
6	15611-921-000	CAP, OIL (NO. GAUGE)	1	1	1	1	1			
7	16617-ZW9-000	HOLDER, CABLE	1	1	1	1	1		SC,SG	
	16617-ZW9-010		1	1	1	1	1	1001801	LHC,LHD	
8	35675-ZW5-003	SENSOR ASSY., WATER	1	1	1	1	1			
9	90003-ZW9-000	BOLT, FLANGE, 6X22	4	4	4	4	4			
10	90007-ZW9-003	BOLT, FLANGE, 8X83	6	6	6	6	6			
11	90011-ZW9-000	BOLT, FLANGE, 6X14 (CT200)	1	1	1	1	1			
12	90020-ZW9-000	BOLT, FLANGE, 8X40	2	2	2	2	2			
13	91202-KJ9-003	OIL SEAL, 20X32X6	1	1	1	1	1		1001800 LHC,LHD	
14	91301-805-000	O-RING, 26X2.7	1	1	1	1	1			
15	91307-PK2-005	O-RING, 9.5X1.5 (HONDA KIKAKI)	1	1	1	1	1			
16	98059-55916	PLUG, SPARK (CR5EH-9)	2	2	2	2	2			
	98059-55926	PLUG, SPARK (U16FER9)	2	2	2	2	2			

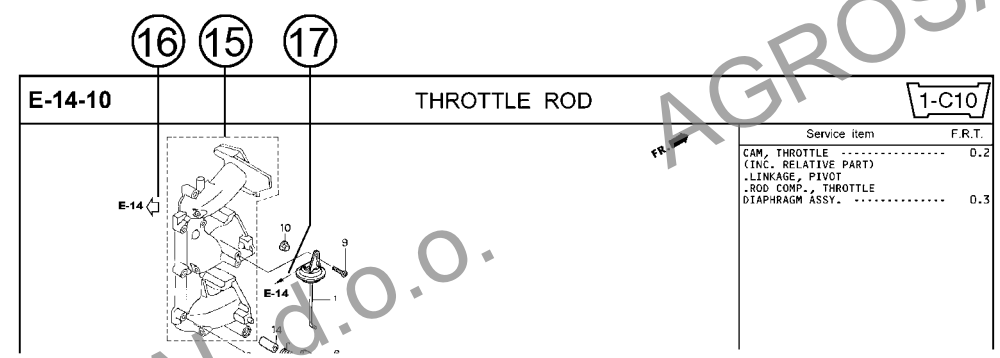
Page No.

2008.09.20 E

Part catalogue structure



Ref. No.	Part No.	Description	Reqd. QTY						Serial No.	Parts catalogue code
			BF 9/9D1	BFP 10D1	BF 10D1	BFP 10B1	BF 10B1	BFP 10B1		
1	12166-ZW9-000	STOPPER, ENGINE SIDE	2	2	2	2	2			
2	12210-ZW9-000ZA	HEAD COMP., CYLINDER *NHS* DARK GRAY	1	1	1	1	1			
3	1225-ZW9-003	GASKET, CYLINDER HEAD	1	1	1	1	1			
4	12310-ZW9-000	COVER COMP., HEAD	1	1	1	1	1			
5	12312-ZW9-000	PACKING, HEAD COVER	1	1	1	1	1			
6	15611-921-000	CAP, OIL (NO GAUGE)	1	1	1	1	1			
7	16617-ZW9-000	HOLDER, CABLE	1	1	1	1	1	SC,SG		
	16617-ZW9-010		1	1	1	1	1	1001800 LHC,LHD		



- ① **Address number**
 - Address No. is provided (in place of the page No.) to help you refer to the part with the part No. or part name.
- ② **Block title** ③ **Block number**
- ④ **Service item/Flat rate time**
- ⑤ **Reference number**
 - Title number marked with the parenthesis or parentheses indicates that it continues from the previous page.
- ⑥ **Part number** ⑦ **Honda color code**
- ⑧ **Description**
- ⑨ **Assemblies**
 - Sections framed with broken lines in the exploded view drawings are available as complete assemblies. (Their individual parts can also be obtained.)
- ⑩ **Color description**
- ⑪ **Note**
 - Notes are shown with the parentheses in the part name column.
- ⑫ **Required quantity**
 - Required QTY shown in the parenthesis or parentheses indicates the optional part.
 - Required QTY marked with "N" Indicates the optional part that should be selected as needed.
 - Required QTY indicates the number of the part used in the block.
- ⑬ **Serial number**
- ⑭ **Type**
 - When the type column is blank, it indicates that the part is applicable to all types.
 - As the type of the actual unit may differ from the "parts catalogue, type" please refer to "Models, types and applicable serial numbers" for confirmation.
- ⑮ **[Dotted line]**
 - Parts enclosed within a dotted line are covered in a different block.
- ⑯ **[Hollow arrow]**
 - A hollow arrow indicates the block No. for the parts enclosed within a dotted line .
- ⑰ **[Solid arrow]**
 - A solid arrow indicates the block No. the part in question is connected to.

When the parts were revised

Abbreviations used in the parts catalogue

1



Be sure to check the serial number!!



Ref. No.	Part No.	Description	Reqd. QTY						Serial No.
			BF 99D1	BFP 99D1	BF 10D1	BFP 10D1	BF 10B1	BFP 10B1	
1	12166-ZW9-000	STOPPER, ENGINE SIDE	2	2	2	2	2		
2	12210-ZW9-000ZA	HEAD COMP., CYLINDER *NHS*.....DARK GRAY	1	1	1	1	1		
3	12251-ZW9-003	GASKET, CYLINDER HEAD	1	1	1	1	1		
4	12310-ZW9-000	COVER COMP., HEAD	1	1	1	1	1		
5	12312-ZW9-000	PACKING, HEAD COVER	1	1	1	1	1		
6	15611-921-000	CAP, OIL (NO GAUGE)	1	1	1	1	1		
7	16617-ZW9-000	HOLDER, CABLE (###).....	1	1	1	1	1		
	16617-ZW9-010	1	1	1	1	1		

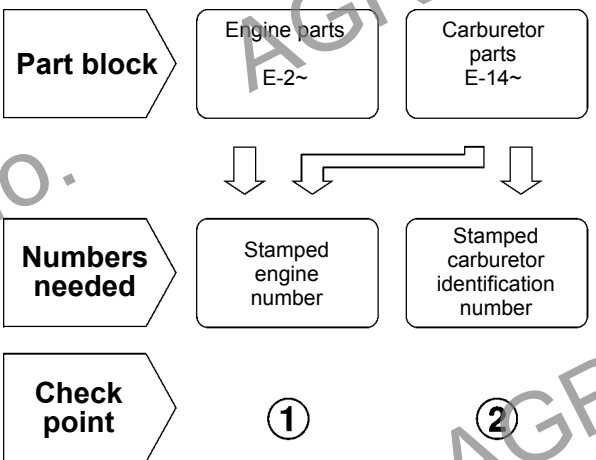
The number has been used from the initial model without revision. When shown at the left side, it is applicable to the models of No.1001801 and the subsequent numbers. When shown at the right side, it is applicable to the models up to No.1001800.

The parts listed with "###" at the end of the parts name have limited supply period (parts not for sale).

The following abbreviations are used in the parts name column.

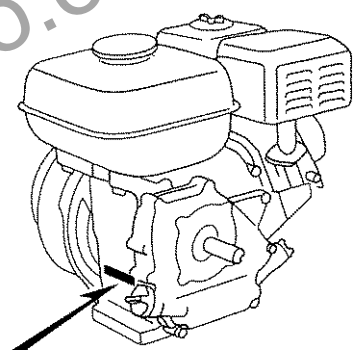
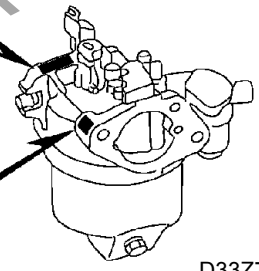
- A Ampere
- A.C. Alternating current
- ASSY. Assembly
- AT. Automatic transmission
- C.D.I. Capacitive discharge ignition
- COMP. ... Complete
- D.C. Direct current
- EX. Exhaust
- G.F.C.I ... Ground fault circuit interruptor
- HEX. Hexagonal
- H.S.T. Hydrostatic transmission
- FRFront
- IN.Inlet
- L (100L) .Link (100 Links)
- LLeft
- MMMillimeter
- MT.Manual Transmission
- P.T.O.Power take off
- R.Right
- RR.Rear
- STD.Standard
- T (22T) ...Tooth (22 Teeth)
- V Volt
- WWatt

How to check the part block and serial numbers



②-B
CARBURETOR
IDENTIFICATION NUMBER

②-A
CARBURETOR
IDENTIFICATION NUMBER



①
TYPE
ENGINE SERIAL NUMBER

1

Models, parts catalogue codes and applicable serial numbers

- Models, parts catalogue codes and applicable serial Nos. given in this parts catalogue can be identified as follows.

Model	Type	Parts catalogue type	Applicable engine serial No.	Applicable carburetor identification No.
GX390UH1	QAA2	QAA2	GCAHH-1000001~	BE85T A
	QTT	QTT		
	QXC9	QXC9		BE85V A
	VPX5	VPX5		BE89L A

* Of carburetor identification numbers, only the portions underlined in the example below are used for registration.

BE 85T A KC †
 (A) (B)

Features of each type

- See the following table for the features of each type. (Items in brackets are optional)

		Model	GX390UH1			
		Type	QAA2	QTT	QXC9	VPX5
Crankshaft	25.4mm Ø X 142.5mm Straight	●	●	●		
	5/16" Tapered				●	
Engine stop switch		●	●	●		
Air cleaner	Silent	●	●			
	Cyclone			●		
	Standard (Generator)				●	
Muffler cover					(●)	

Fuel hose, general purpose hoses and vinyl hose

- The standard part fuel hose, general purpose hose and vinyl hose may be substituted by the coiled bulk part.
- When ordering the standard part fuel hose, general purpose hose and vinyl hose use the bulk part number written in the parts catalog in brackets () underneath the part name.
- When exchanging the hose, cut and use at the specified length as mentioned in the part name.
(For the method of cutting the bulk part, and method of filling out orders etc., please refer to the instructions issued with the bulk part.)

Bulk part number of fuel hose, general purpose hose and vinyl hose.

Example: 9 5 0 0 1 - 7 5 0 0 1 - 5 0 M

Bulk part number:

Refers to the bulk part.

Marking code (fuel hose and general purpose hose)

Change code (Vinyl hose)

Indicates number mark or change sequence, however, the code for the bulk part must be strictly 0 (zero).

Types of code:

- | | | | | | |
|-------------|--|----------------|--|--------------|---|
| • Fuel hose | 2: Red outside braid
(3 mm inside dia. only) | • General hose | 1: Ash gray
2: Ash gray
3: Black
5: Black | • Vinyl hose | 1: Clear
2: Black
3: Light red
6: Light red
7: Pale black |
| | 5: Black inside braid | | | | |
| | 3: Red (3 mm inside dia. only) | | | | |
| | 4: Ash gray with red stripe
(3 mm inside dia. only) | | | | |
| | 6: Black | | | | |

Lengths:

- 001: 1 m (standard)
003: 3 m
008: 8 m } Application or specification of some parts is not settled.

I.D code: (fuel hose and general purpose hose)

- | | | | | |
|------------|--------------------|--------------------|-----------------------------|-----------------------------|
| 30: 3.0 mm | 50: 5.0 mm | 70: 7.0 mm | 11: 11 mm | 12: 12 (outside dia. 17) mm |
| 35: 3.5 mm | 55: 5.3 mm, 5.5 mm | 75: 7.3 mm, 7.5 mm | 91: 12 (outside dia. 15) mm | 14: 14 mm |
| 45: 4.5 mm | 65: 6.5 mm | 80: 8.0 mm | 92: 12 (outside dia. 16) mm | 17: 17 mm |

ID./OD. code: (vinyl hose)

- | | | | | |
|-------------------------|--------------------------|---------------------------|---------------------------|---------------------------|
| 01: ID. 2.9, OD. 6.8 mm | 12: ID. 5.0, OD. 7.0 mm | 21: ID. 8.0, OD. 9.0 mm | 37: ID. 11.0, OD. 15.0 mm | 50: ID. 16.0, OD. 19.0 mm |
| 03: ID. 3.0, OD. 6.0 mm | 10: ID. 5.0, OD. 8.0 mm | 23: ID. 8.0, OD. 12.0 mm | 38: ID. 12.0, OD. 13.0 mm | 55: ID. 17.5, OD. 20.5 mm |
| 05: ID. 3.5, OD. 6.5 mm | 11: ID. 5.0, OD. 9.0 mm | 25: ID. 9.0, OD. 11.0 mm | 39: ID. 12.0, OD. 14.0 mm | 60: ID. 22.0, OD. 27.0 mm |
| 07: ID. 4.0, OD. 7.0 mm | 14: ID. 6.0, OD. 9.0 mm | 27: ID. 9.0, OD. 13.0 mm | 40: ID. 12.0, OD. 16.0 mm | |
| 08: ID. 4.5, OD. 6.5 mm | 17: ID. 7.0, OD. 9.0 mm | 33: ID. 10.0, OD. 14.0 mm | 43: ID. 13.0, OD. 15.0 mm | |
| 09: ID. 4.5, OD. 8.0 mm | 19: ID. 7.0, OD. 11.0 mm | 36: ID. 11.0, OD. 13.0 mm | 45: ID. 14.0, OD. 18.0 mm | |

Hose type:

- 1: Fuel hose
3: Vinyl hose
5: General hose

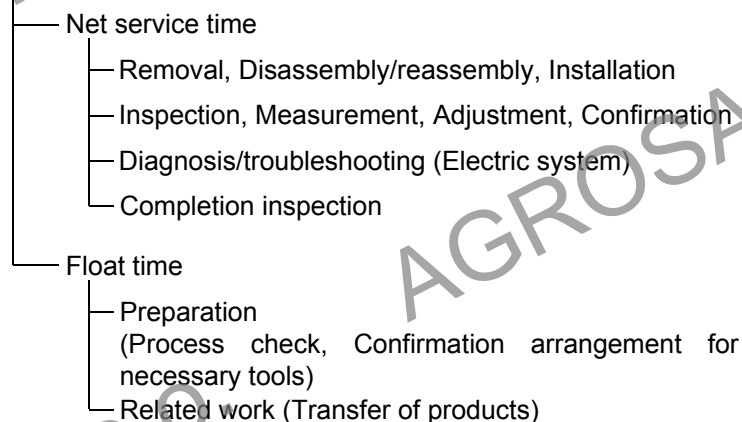
⊙ **CAUTION: It is DANGEROUS to confuse the fuel hose with the general purpose hose or vinyl hose.**

Never use a general purpose hose or vinyl hose in place of a fuel hose or vice versa. Always use the correct bulk part in the parts catalogue, according to the service manual or the instructions issued with the bulk part.

FLAT RATE SERVICE TIME

Flat rate service time (FRT) means the standard time required to service a product, which is listed in this manual to help the dealers control the actual working process and calculate the service charge by using it as a guide.

FRT setting system



* Float time is set by multiplying the net service time by a given coefficient.

Editorial style

The service items shown in the text are listed with the exchange work time for the repair sales parts as the subject. Other representative service items not using repair parts (removal/installation, adjustment, inspection/measuring, and other work) are listed collectively in the list in the preface, classified according to the work.

FRT setting standard

- Decimal system (in unit of 0.1) is adopted to set FRT as it is convenient to calculate the wage.
Example: (0.1) → 6 minutes, (0.2) → 12 minutes
[Labor cost per hour] x [FRT] = [Wage]
- FRT is set with a hand tool.
- Service items and FRT can be subject to change depending on development of tools and service equipment and improvement in service procedure.

Work procedure

- As the work procedure is set with the work time according to the method in the separate Service Manual, refer to this Manual as required.
- Work methods permitting servicing in the shortest time still permitting assurance of safe work and product warranty are used for the setting of service items not listed in the Service Manual.
- Work basically is to be performed by one person, and when two or more people are required, setting is done as the total time for the number of people.
- The set value for the technological level of the workers uses a person with three years of experience in the repair of Honda products as the standard.
- Special tools and service equipment used to set FRT are those specified or recommended in Service Manual.

Service item whose FRT is not presented

- Accessories and service parts that are not listed to use in this manual.
 - Locations with little aging deterioration or breakage during normal use.
 - Service work that can be finished by one touch.
 - Service work that is seldom done (i.e. extremely small causes of trouble and service frequency).
 - Products and parts whose location for installation differs according to its status of use and application.
- * When FRT is not presented, please calculate wages based on appropriate actual work time.

Operation not included of FRT

- Oil and coolant water draining, Waiting time for warming up operation and etc..
- Additional operation that involves removal/installation of standard exterior equipment.
- Indirect time spent for service by visiting the customer, trade-in, and delivery.
- Indirect time required for ordering and delivery of parts.
- Cost for grease, adhesive agent, etc. used for service work.

Explanation of FRT by using an example
(The example may differ from the actual presented items)

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
①	1111L1	(1, 3, 4, 7) VALVE, INTAKE4.1	②
③	1111L1A	• NOTE: OHV type • Includes: Engine removal and installation	⑦
		One head (intake all) add 1.4	⑤

- ① Reference No. of the illustration of part that shows location of the replacement work.
- ② FRT is an abbreviation of Flat Rate Time indicating the standard service time required for the replacement.
- ③ LON is an abbreviation of Labor Operation Number, and it is a classification of the service items by the work unit code.

The same operation code is used regardless of the models.

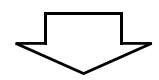
Standard operation is indicated with 6 digits code, and additional operation is indicated with 7 digits code.
- ④ Indicating the intake valve replacement and FRT4.1.
- ⑤ Indicating FRT1.4 that will be added when additional operation (whole intake side of one cylinder head) is done in association with intake valve replacement.

- ⑥ Indicating work condition or application condition of the service item.
- ⑦ Indicating work contents that are included in the service item.
- ⑧ Indicating a reference No. whose operation and time are the same as FRT4.1 for the intake valve.

(The application range is limited to the service items without an LON setting within a same block.)

How to refer to the service item by using the sample
(intake valve replacement)

Open to the page of the block where the intake valve's spare part illustration is shown.



Look for the intake valve illustration, and refer to the service item and FRT that agree with the reference No.

Indication mark for the listing of service items that continues to the following page

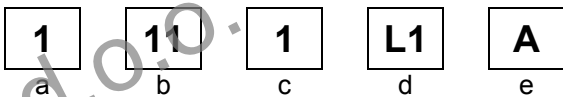
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	1111L1	VALVE, INTAKE	4.1
	.	.	.
	.	.	.

Mark indicated at the last line.

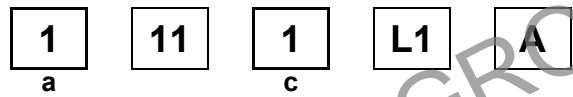
Indication of the block with no setting of FRT

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
NO INFORMATION			

• LON code system



- a) Category code..... Engine
- b) Location/function code Engine upper
- c) Operation code..... Replace
- d) Operation sequence number (Unit code can be shown with alphabet)
 - Intake valve
 - (No regular rule of code)
- e) Additional code One head (intake all)
 - (No regular rule of code)



a) Category codes and classification

Code	Category
1	Engine
2	Power drive
3	Fuel & Exhaust
4	Frame & Body
5	Steering
6	Electrical
7	Axle & Brake
8	Control system
9	-
0	Attachments

c) Operation codes and classification

Code	Operation category
1	Replace, Removal/Installation, Change
2	Overhaul
3	Adjust, Rotation
4	(Paint-related work: Top-coat)
5	Test, Inspect/diagnose, Measurement
6	(Overhaul-related work: Rebore)
7	(Overhaul-related work: Reseal)
8	(Resurface)
9	(Paint-related work: Refinish)
0	Repair, Cleaning, Air bleeding

Major service items without using spare parts

- (1) Removal/Installation, (2) Adjustment,
(3) Inspection/Measurement, (4) Overhaul, (5) Other work

E: Engine, T: Transmission, D: Drive system,
B: Body and related parts

(1) Removal/Installation

Set with the parts configuration in the status of being removed from the product.

	LON	DESCRIPTION	FRT
E	1111L3	CYLINDER HEAD ASSEMBLY- REMOVAL/INSTALLATION	0.5

(2) Adjustment

	LON	DESCRIPTION	FRT
E	1113A1	VALVE CLEARANCE-ADJUSTMENT NOTE: For 1 product	0.3
	1163A0	CONTROL, THROTTLE/GOVERNOR- ADJUSTMENT	0.2
	3113A2	CARBURETOR IDLE-ADJUSTMENT	0.2

(3) Inspection, Measurement, Cleaning

	LON	DESCRIPTION	FRT
E	1105A0	ENGINE OIL-INSPECTION	0.1
	3120A0	AIR CLEANER-CLEANING INCLUDES: Air cleaner-inspection	0.2
	3130A0	SPARK ARRESTER-CLEANING	0.2
	6140A0	SPARK PLUG-ADJUSTMENT/CLEANING NOTE: For 1 product	0.1

(4) Overhaul

Work condition: The required Measurements, inspections, adjustments, and cleaning/washing of each part are performed, including the main body removal/installation work and the replacement of defective parts.

	LON	DESCRIPTION	FRT
E	3112A0	CARBURETOR-OVERHAUL INCLUDES: All necessary adjustment	0.6

(5) Other work

	LON	DESCRIPTION	FRT
E	1101E1	ENGINE OIL-CHANGE INCLUDES: Engine oil-inspection	0.1

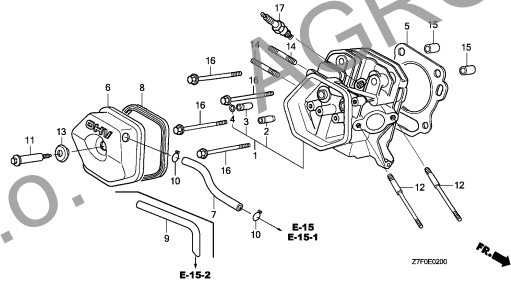
ENGINE GROUP

B13

E-2

CYLINDER HEAD

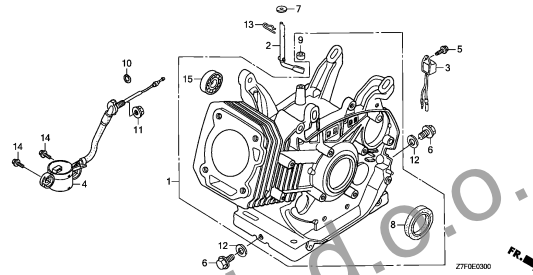
C 1



E-3

CYLINDER BARREL

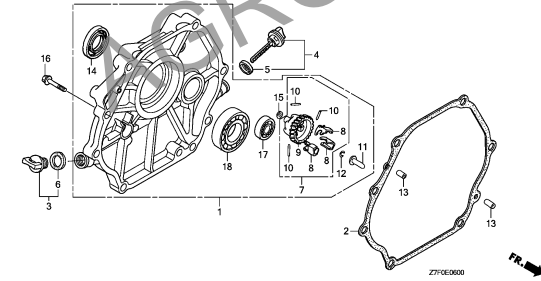
C 2



E-6

CRANKCASE COVER

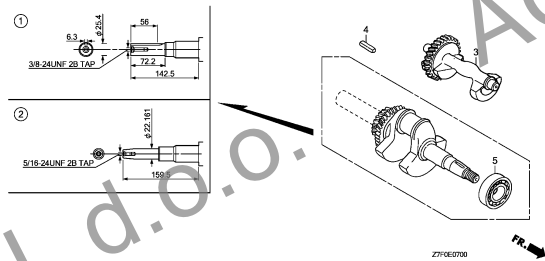
C 3



E-7

CRANKSHAFT

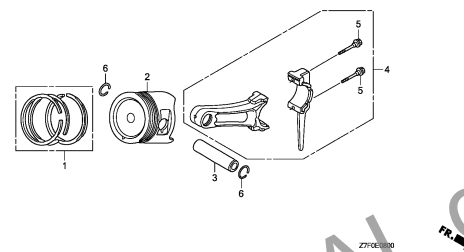
C 4



E-8

PISTON

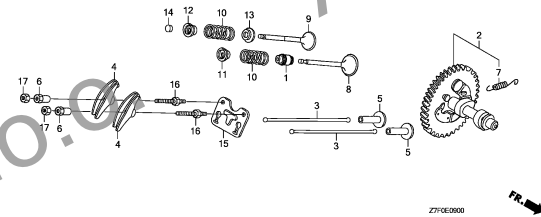
C 5



E-9

CAMSHAFT

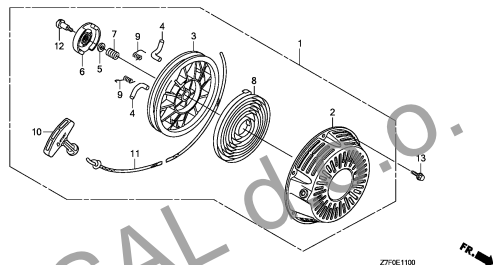
C 6



E-11

RECOIL STARTER

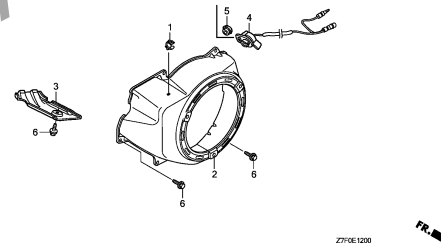
C 9



E-12

FAN COVER

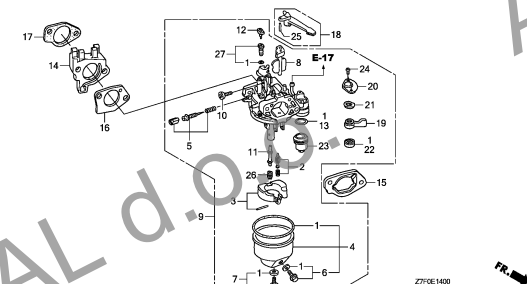
C10



E-14

CARBURETOR(1)

C11



2

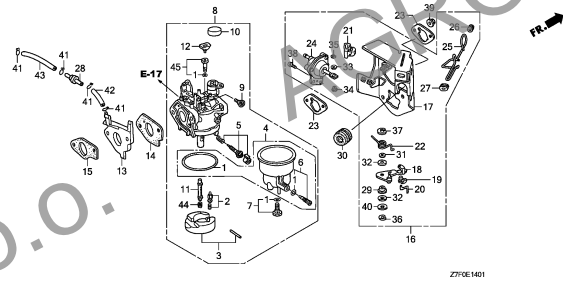
ENGINE GROUP

B14

E-14-1

CARBURETOR(2)

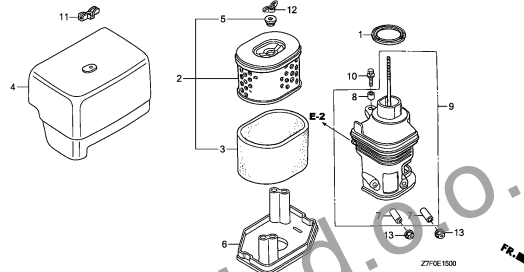
C13



E-15

AIR CLEANER(1)

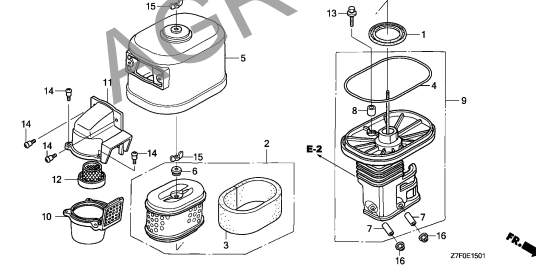
C15



E-15-1

AIR CLEANER(2)

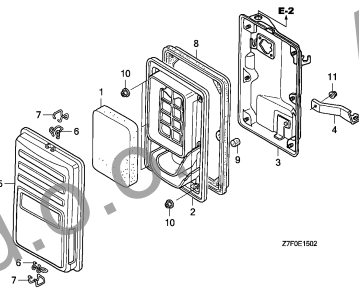
C16



E-15-2

AIR CLEANER(3)

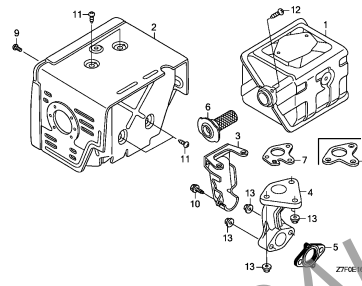
D 1



E-16

MUFFLER

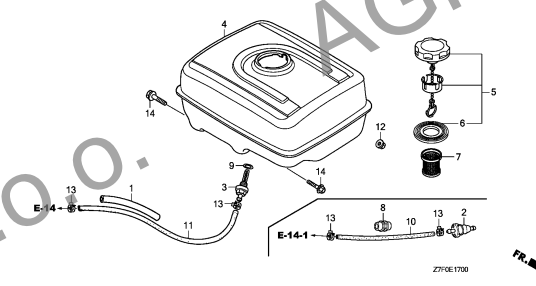
D 2



E-17

FUEL TANK

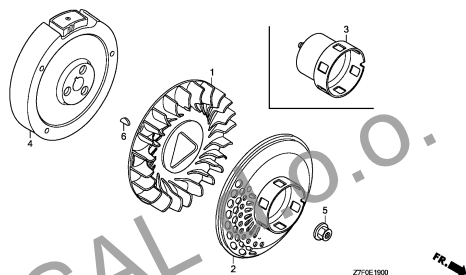
D 3



E-19

FLYWHEEL

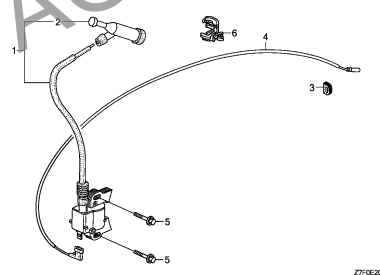
D 4



E-20

IGNITION COIL

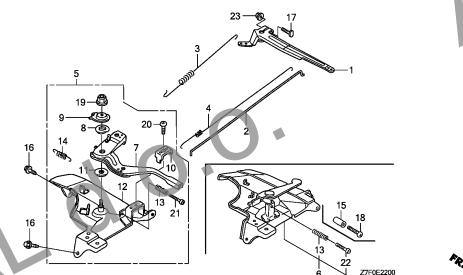
D 5



E-22

CONTROL

D 6



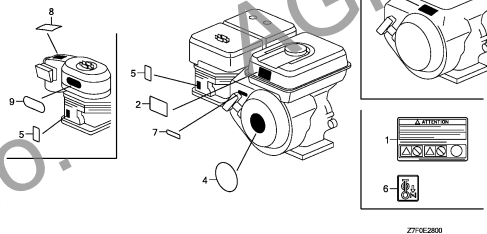
ENGINE GROUP

B15

E-28

LABEL

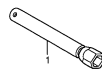
D 7



E-29

TOOL

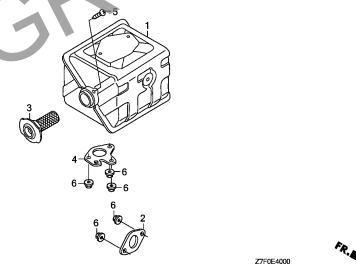
D 8



E-40

OTHER PARTS(MUFFLER)

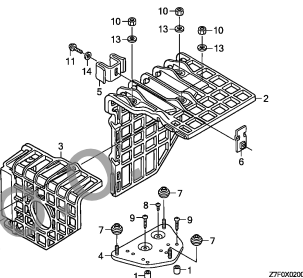
D 9



EOP-2

MUFFLER COVER

D10

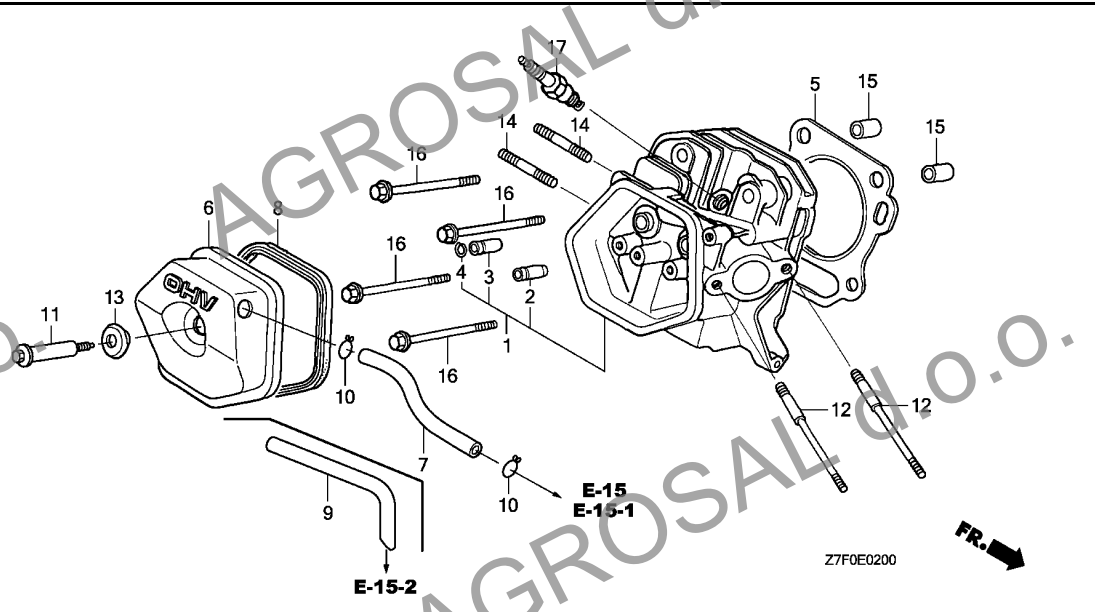


2

E-2

CYLINDER HEAD

C 1



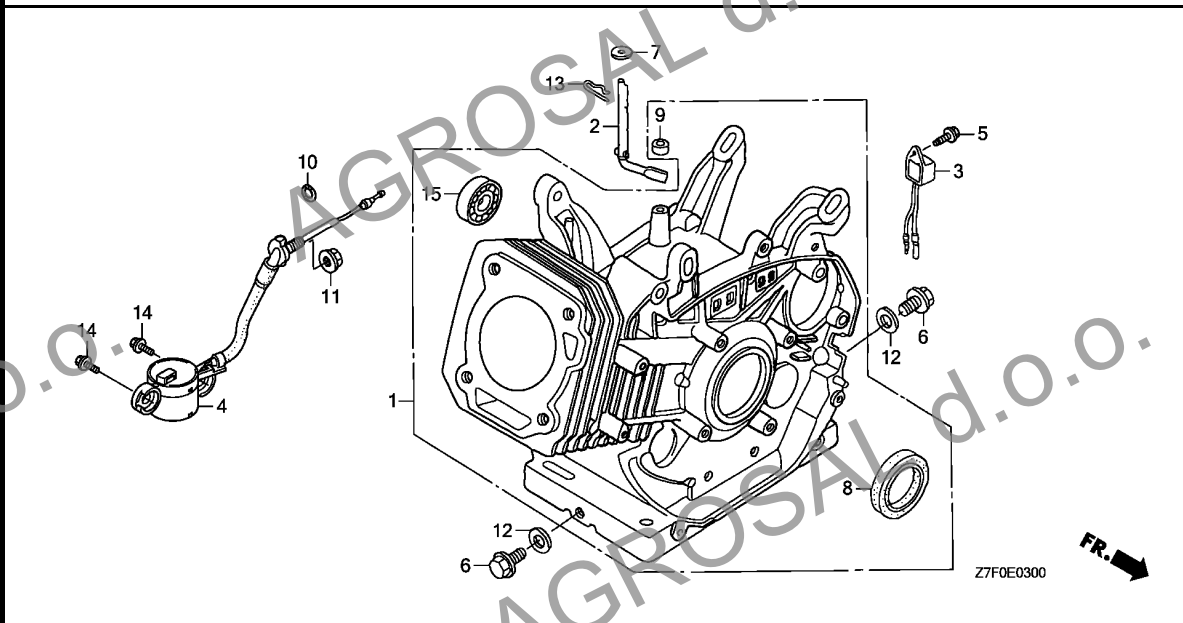
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1111N3	HEAD, CYLINDER .INCLUDES: Valve clearance adjustment and reface	0.9
2	1111E9	GUIDE, INTAKE VALVE .INCLUDES: Valve clearance adjustment	0.8
	1111E9E	.Replace intake and exhaust all add	0.2
3	1111E8	GUIDE, EXHAUST VALVE .INCLUDES: Valve clearance adjustment	0.8
	1111E8E	.Replace intake and exhaust all add	0.2
5	1111N4	GASKET, CYLINDER HEAD (8)	0.5
6	1111D5	COVER, CYLINDER HEAD AND/OR PACKING, HEAD COVER (9)	0.1
7	1111K5	TUBE, BREATHER	0.1
17	6141C1	PLUG, SPARK	0.1

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			GX 390 UH1		
1	12200-Z7E-000	HEAD COMP., CYLINDER	1		
2	12204-ZE2-306	GUIDE, IN. VALVE (O.S.)	1		
3	12205-ZE2-305	GUIDE, EX. VALVE (O.S.)	1		
4	12216-ZE2-300	CLIP, VALVE GUIDE	1		
5	12251-ZF6-W00	GASKET, CYLINDER HEAD	1		
6	12310-ZE2-020	COVER COMP., HEAD	1	-----	QAA2,QTT,VPX5
	12310-ZE3-791	COVER COMP., HEAD (BREATHER TUBE JOINT)	1	-----	QXC9
7	12315-ZE3-840	TUBE, BREATHER	1	-----	QXC9
	95005-11105-30	TUBE, 11X105(95005-11001-30M)	1	-----	QAA2,QTT
8	12391-ZE2-020	PACKING, HEAD COVER	1		
9	15721-ZB4-000	TUBE, BREATHER	1	-----	VPX5
10	17316-611-000	CLIP, BREATHER TUBE	2	-----	QXC9
11	90014-ZE2-000	BOLT, HEAD COVER	1		
12	90042-ZE3-700	BOLT, STUD, 8X106	2	-----	VPX5
	90042-ZE8-000	BOLT, STUD, 8X131.5	2	-----	QAA2,QTT,QXC9
13	90441-ZE2-010	WASHER COMP., HEAD COVER	1		
14	92900-08032-0E	BOLT, STUD, 8X32	2		
15	94301-12200	DOWEL PIN, 12X20	2		
16	95701-10080-00	BOLT, FLANGE, 10X80	4	-----	QTT
	95725-10080-00		4	-----	QAA2,QXC9,VPX5
17	98079-55846	PLUG, SPARK (BPR5ES) (NGK)	(1)	-----	QAA2,QXC9,VPX5
	98079-55855	PLUG, SPARK (W16EPR-U) (DENSO)	(1)	-----	QAA2,QXC9,VPX5
	98079-55876	PLUG, SPARK (BPR5ES)	(1)	-----	QTT
	98079-56846	PLUG, SPARK (BPR6ES) (NGK)	1	-----	QAA2,QXC9,VPX5
	98079-56855	PLUG, SPARK (W20EPR-U) (DENSO)	1	-----	QAA2,VPX5
	98079-56876	PLUG, SPARK (BPR6ES)	1	-----	QTT

E-3

CYLINDER BARREL

C 2



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1101A0	BARREL, CYLINDER	1.8
2	1161B4	SHAFT, GOVERNOR ARM	0.9
3	6151A0	ALERT UNIT, ENGINE OIL	0.1
4		(10)	
	6151E8	SWITCH, OIL LEVEL	0.5
8	1101E4	OIL SEAL, CRANKSHAFT :FRONT ..	1.2
9	1101C4	OIL SEAL, GOVERNOR ARM SHAFT ..	0.9
12	1101D5	WASHER, DRAIN PLUG	0.1
15	1101F4	BEARING, BALANCER WEIGHT :FRONT	0.5

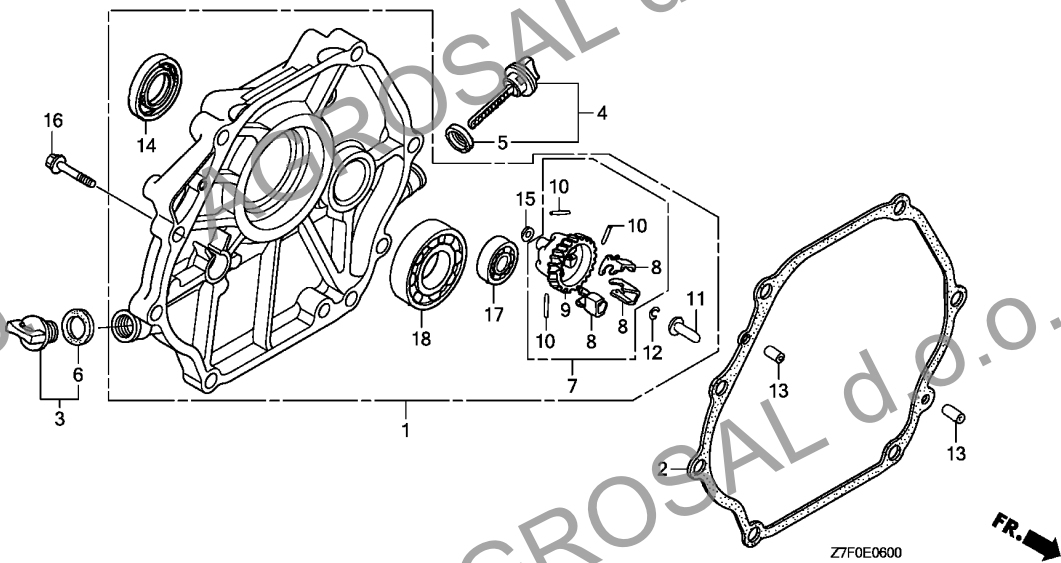
Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			GX 390 UH1		
1	12000-Z7E-810	BARREL ASSY., CYLINDER	1		
2	16541-Z7E-000	SHAFT, GOVERNOR ARM	1		
3	34150-ZH7-013	ALERT UNIT, OIL	1		
4	35480-ZF6-003	SWITCH ASSY., OIL LEVEL	1	----- QTT	
	35480-Z7E-003	1	----- QAA2,QXC9,VPX5	
5	90013-883-000	BOLT, FLANGE, 6X12(CT200) ...	1		
6	90131-883-000	BOLT, DRAIN PLUG, 12X15	2		
7	90446-Z7E-000	WASHER, 8.2X17X0.8	1		
8	91201-Z7E-003	OIL SEAL, 35X52X8	1		
9	91203-Z7E-003	OIL SEAL, 8X14X5	1		
10	91353-Z7E-003	O-RING, 14MM	1	----- QAA2,QXC9,VPX5	
	91353-671-004	O-RING, 14MM(NOK)	1	----- QTT	
11	94050-10000	NUT, FLANGE, 10MM	1		
12	94109-12000	WASHER, DRAIN PLUG, 12MM	2		
13	94251-10000	PIN, LOCK, 10MM	1		
14	95701-06012-00	BOLT, FLANGE, 6X12	2		
15	96100-62020-00	BEARING, RADIAL BALL, 6202 ..	1		

2

E-6

CRANKCASE COVER

C 3



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1101F1	COVER, CRANKCASE	0.2
2	1101E9	PACKING, CRANKCASE COVER	0.2
7	1161C4	GOVERNOR ASSEMBLY	0.3
9		(8, 10)	
	1161A7	HOLDER, GOVERNOR WEIGHT	0.3
11		(12)	
	1161B6	SLIDER, GOVERNOR	0.3
14	1101E5	OIL SEAL, CRANKSHAFT :REAR ...	0.3
17	1101F5	BEARING, BALANCER WEIGHT :REAR	0.4
18	1101A6	BEARING, CRANKSHAFT :REAR	0.4

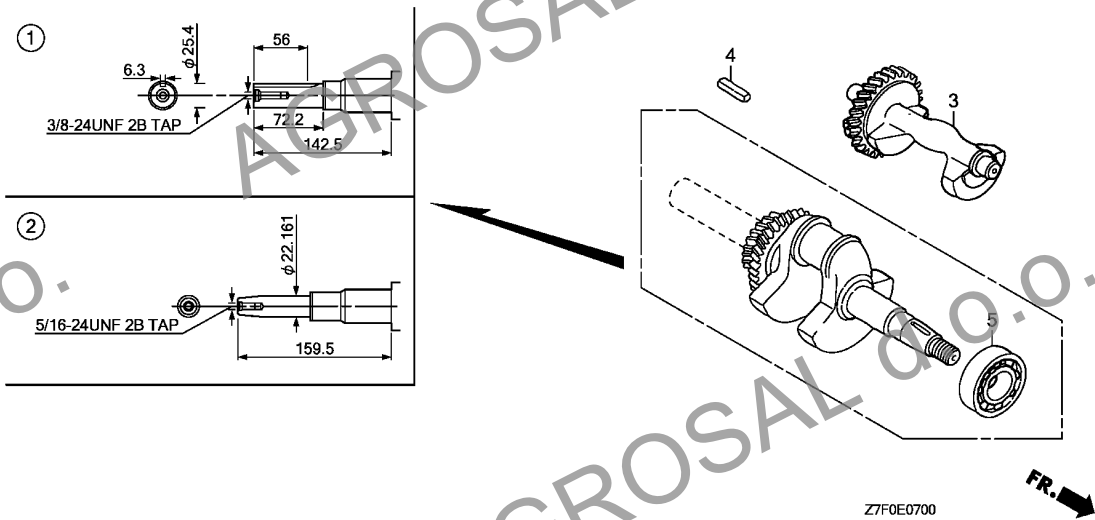
Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			GX 390 UH1		
1	11300-Z7E-800	COVER ASSY., CRANKCASE	1		
2	11381-ZE3-801	PACKING, CASE COVER	1		
3	15600-Z1T-600	CAP ASSY., OIL FILLER	1		
4	15600-Z7E-000	CAP ASSY., OIL FILLER	1		
5	15625-Z0T-800	PACKING, OIL FILLER CAP	1		
6	15625-Z1T-000	PACKING, OIL FILLER CAP	1		
7	16510-Z7E-000	GOVERNOR ASSY.	1		
8	16511-ZE8-000	WEIGHT, GOVERNOR	3		
9	16512-Z7E-000	HOLDER, GOVERNOR WEIGHT	1		
10	16513-ZE2-000	PIN, GOVERNOR WEIGHT	3		
11	16531-Z0A-000	SLIDER, GOVERNOR	1		
12	90602-ZE1-000	CLIP, GOVERNOR HOLDER	1		
13	90701-Z7E-000	DOWEL PIN, 8X12	2		
14	91201-Z7E-003	OIL SEAL, 35X52X8	1		
15	94101-06800	WASHER, PLAIN, 6MM	1		
16	95701-08040-00	BOLT, FLANGE, 8X40	7		
17	96100-62020-00	BEARING, RADIAL BALL, 6202 ..	1		
18	96100-62070-00	BEARING, RADIAL BALL, 6207 ..	1		

2

E-7

CRANKSHAFT

C 4



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1		(2) CRANKSHAFT	1.1
3		WEIGHT, BALANCER	0.4
5		BEARING, CRANKSHAFT :FRONT	1.3

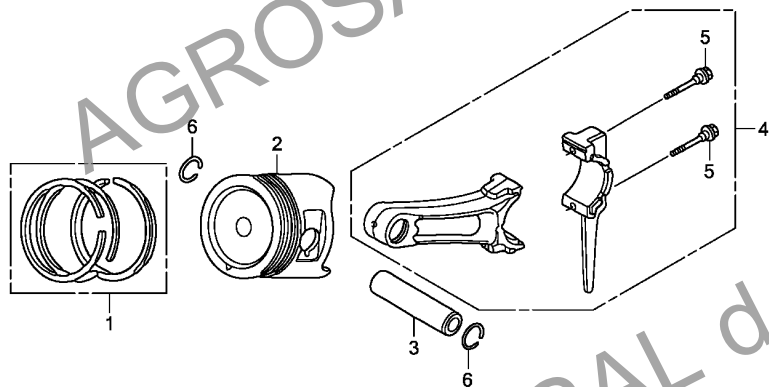
Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
1	13310-Z7E-800	CRANKSHAFT COMP.	1	----- QAA2,QTT,QXC9	
2	13310-Z7E-810	CRANKSHAFT COMP.	1	----- VPX5	
3	13351-Z7E-000	WEIGHT, BALANCER	1	-----	
4	90745-ZE2-600	KEY, 6.3X6.3X43	1	----- QAA2,QTT,QXC9	
5	91001-ZF6-013	BEARING, RADIAL BALL, 6207SH	1		

2

E-8

PISTON

C 5



Z7F0E0800



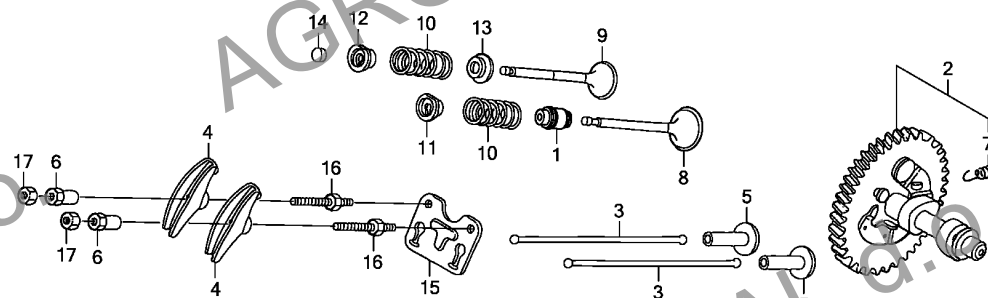
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2		(1,3,4)	
1111R1		PISTON AND/OR RING SET AND/OR BEARING AND/OR ROD INCLUDES: Inspection/ Measurement/Cleaning	1.2

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			GX 390 UH1		
1	13010-ZF6-005	RING SET, PISTON (STD.)			
		(TEIKOKU)	1		
	13010-Z5T-003	RING SET, PISTON (STD.) (RIKEN)	1		
	13011-ZF6-005	RING SET, PISTON (0.25)			
		(TEIKOKU)	(1)		
	13011-Z5T-003	RING SET, PISTON (0.25) (RIKEN)	(1)		
	13012-ZF6-005	RING SET, PISTON (0.50)			
		(TEIKOKU)	(1)		
	13012-Z5T-003	RING SET, PISTON (0.50) (RIKEN)	(1)		
	13013-ZF6-005	RING SET, PISTON (0.75)			
		(TEIKOKU)	(1)		
	13013-Z5T-003	RING SET, PISTON (0.75) (RIKEN)	(1)		
2	13101-Z5T-000	PISTON (STD.)	1		
	13102-Z5T-000	PISTON (0.25)	(1)		
	13103-Z5T-000	PISTON (0.50)	(1)		
	13104-Z5T-000	PISTON (0.75)	(1)		
3	13111-Z7E-000	PIN, PISTON	1		
4	13200-ZE3-020	ROD ASSY., CONNECTING (STD.)	1	----- QAA2,VPX5	
	13200-ZE3-315	ROD ASSY., CONNECTING			
		(0.25 UNDER SIZE)	(1)	----- QAA2,QXC9,VPX5	
	13200-Z1C-000	ROD ASSY., CONNECTING (STD.)	1	----- QTT,QXC9	
	13200-Z1C-305	ROD ASSY., CONNECTING			
		(0.25 UNDER SIZE)	(1)	----- QTT	
5	90001-ZE8-000	BOLT, CONNECTING ROD	2		
6	90601-ZE3-000	CLIP, PISTON PIN, 20MM	2		

E-9

CAMSHAFT

C 6



Z7F0E0900



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1111K2	SEAL, INTAKE VALVE STEM	0.6
2	1111C2	CAMSHAFT	0.4
		.INCLUDES: Valve clearance adjustment	
3	1111L6	ROD, PUSH :INTAKE	0.2
		.INCLUDES: Valve clearance adjustment	
	1111L6A	.Replace exhaust push rod add	0.1
	1111L7	ROD, PUSH :EXHAUST	0.2
		.INCLUDES: Valve clearance adjustment	
	1111L7A	.Replace intake push rod add	0.1
4	1111A2	ARM, ROCKER :INTAKE	0.2
		.INCLUDES: Valve clearance adjustment	
	1111A2A	.Replace exhaust rocker arm add	0.1
	1111A1	ARM, ROCKER :EXHAUST	0.2
		.INCLUDES: Valve clearance adjustment	
	1111A1A	.Replace intake rocker arm add	0.1
5	1111L9	LIFTER, VALVE :INTAKE	0.4
		.INCLUDES: Valve clearance adjustment	
		.NOTE: Same time for two units	

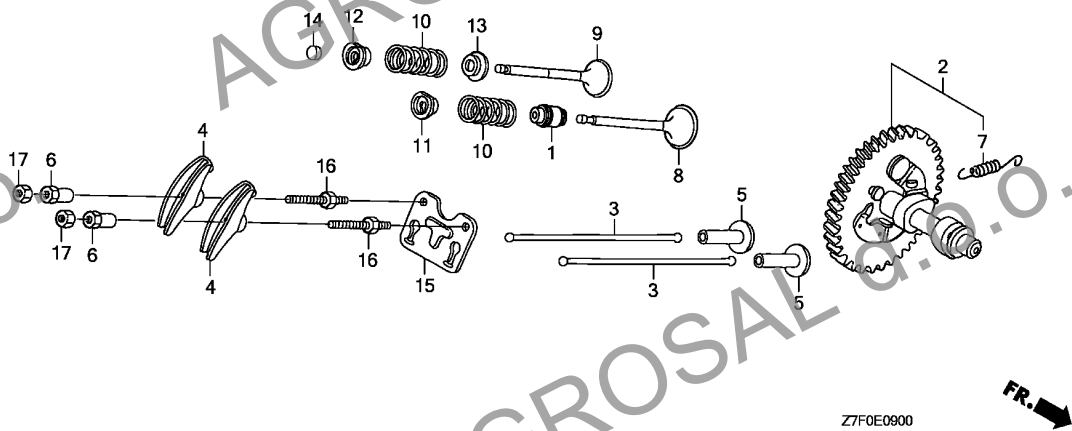
Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			GX 390 UH1		
1	12209-Z7E-003	SEAL, VALVE STEM	1		
2	14100-ZF6-W01	CAMSHAFT ASSY.	1		
3	14410-Z7E-000	ROD, PUSH	2		
4	14431-ZE2-010	ARM, VALVE ROCKER	2		
5	14441-Z7E-000	LIFTER, VALVE	2		
6	14451-Z7E-000	PIVOT, ROCKER ARM	2		
7	14568-ZE1-000	SPRING, WEIGHT RETURN	1		
8	14711-Z7E-000	VALVE, IN.	1		
9	14721-Z7E-000	VALVE, EX.	1		
10	14751-Z7E-000	SPRING, VALVE	2		
11	14771-ZE2-000	RETAINER, IN. VALVE SPRING	1		
12	14773-ZE2-000	RETAINER, EX. VALVE SPRING	1		
13	14775-ZE2-010	SEAT, VALVE SPRING	1		
14	14781-Z7E-000	ROTATOR, VALVE	1		
15	14791-Z7E-000	GUIDE, PUSH ROD	1		
16	90012-ZE0-010	BOLT, PIVOT, 8MM	2		
17	90206-ZE1-000	NUT, PIVOT ADJUSTING	2		



E-9

CAMSHAFT

C 7



Z7F0E0900

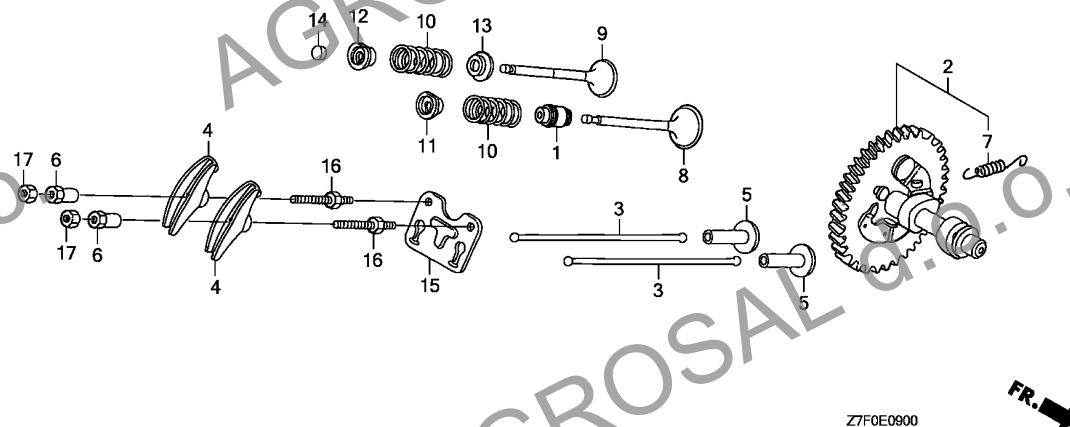
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
+ 5	1111M0	LIFTER, VALVE :EXHAUSTINCLUDES: Valve clearance adjustment .NOTE: Same time for two units	0.4
8	1111L1	VALVE, INTAKEINCLUDES: Valve clearance adjustment and reface	0.7
	1111L1E	.Replace intake and exhaust all add	0.1
9	1111L0	VALVE, EXHAUSTINCLUDES: Valve clearance adjustment and reface	0.7
	1111L0E	.Replace intake and exhaust all add	0.1
10	1111P3	SPRING, VALVE :INTAKEINCLUDES: Valve clearance adjustment	0.6
	1111P3A	.Replace intake and exhaust all add	0.1
	1111P4	SPRING, VALVE :EXHAUSTINCLUDES: Valve clearance adjustment	0.6
	1111P4A	.Replace intake and exhaust all add	0.1
+14	1111J7	ROTATOR, VALVE	0.2

2

E-9

CAMSHAFT

C 8



Ref. No.	L.O.N. (Relative ref. Number)	Description	F.R.T.
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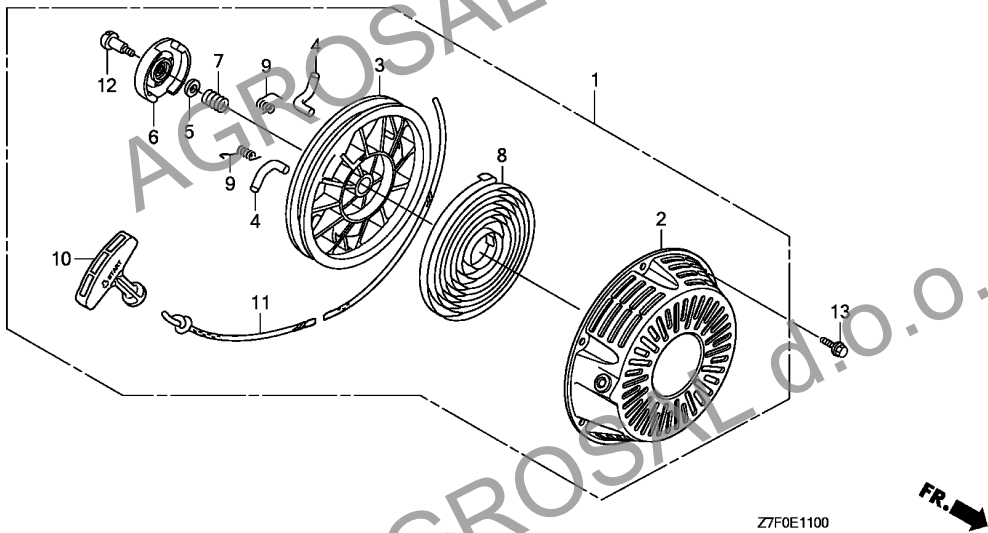
+14		.INCLUDES: Valve clearance adjustment	
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2

E-11

RECOIL STARTER

C 9



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1121B9	STARTER, RECOIL	0.1
3	1121B1	REEL, RECOIL STARTER	0.3
4	1121B0	RATCHET, STARTER AND/OR SPRING, RATCHET	0.2
.NOTE: Same time for two units (7)			
6	1121A4	GUIDE, RATCHET	0.2
8	1121B7	SPRING, RECOIL STARTER RETURN	0.3
10	1121A3	GRIP, RECOIL STARTER	0.1
11	1121B3	ROPE, RECOIL STARTER	0.3

Z7F0E1100



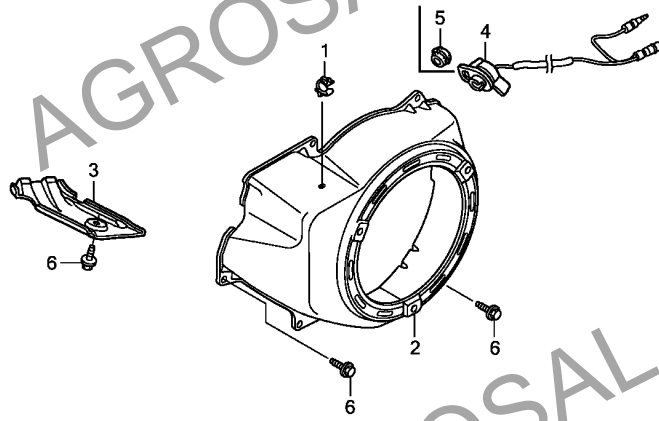
Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			GX 390 UH1		
1	28400-Z7E-003ZA	STARTER ASSY., RECOIL	1		
		NH1.....BLACK	1	----- QAA2,QTT,QXC9	
		R280.....POWER RED	1	----- QAA2,QXC9,VPX5	
2	28410-Z7E-003ZA	CASE COMP., RECOIL STARTER	1		
		NH1.....BLACK	1	----- QAA2,QTT,QXC9	
		R280.....POWER RED	1	----- QAA2,QXC9,VPX5	
3	28420-Z7E-003	REEL, RECOIL STARTER	1		
4	28422-ZH8-801	RATCHET, STARTER	2		
5	28431-ZH8-801	PLATE, FRICTION	1		
6	28433-Z2E-003	GUIDE, RATCHET	1		
7	28441-Z2E-003	SPRING, FRICTION	1		
8	28442-Z7E-003	SPRING, RECOIL STARTER	1		
9	28443-ZH8-801	SPRING, RETURN	2		
10	28461-Z2E-003	KNOB, RECOIL STARTER	1		
11	28462-Z2E-003	ROPE, RECOIL STARTER	1		
12	90003-ZH8-801	SCREW, SETTING	1		
13	90008-ZE2-003	BOLT, FLANGE, 6X10	3		

2

E-12

FAN COVER

C10



Z7F0E1200

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	1141G8	COVER, ENGINE COOLING FAN	0.2
4	6151D9	SWITCH, ENGINE STOP	0.1

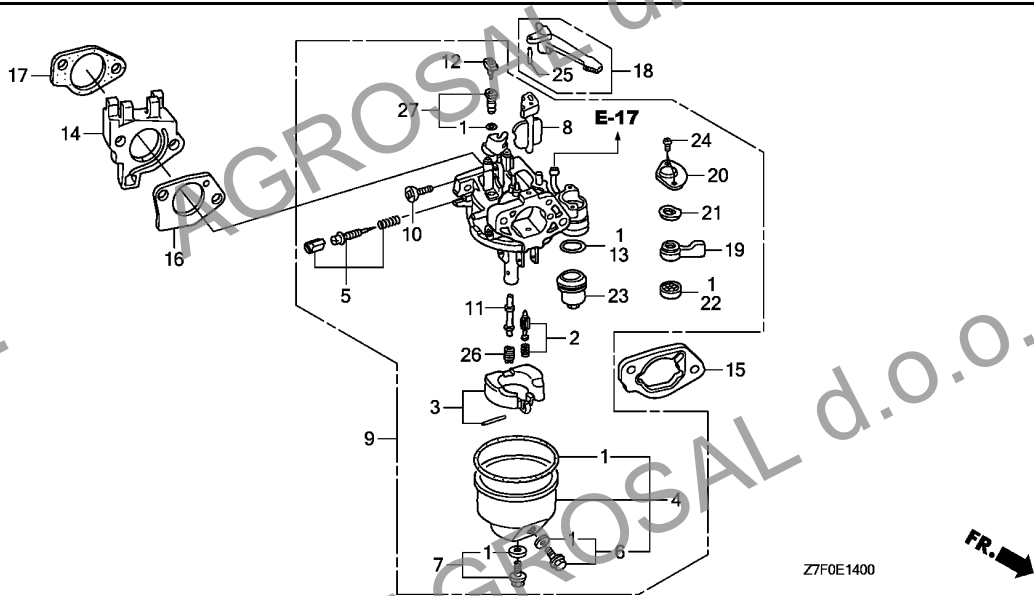
Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
1	16731-Z7E-000	CLIP, TUBE	1		
2	19610-Z7E-000ZA	COVER COMP., FAN			
		NH1.....BLACK	1	-----	QAA2,QTT,QXC9
	19610-Z7E-000ZB	*R280*.....POWER RED	1	-----	QAA2,QXC9
	19610-Z7E-810ZA	*R280*.....POWER RED	1	-----	VPX5
3	19631-ZE3-W00	SHROUD	1		
4	36100-ZF6-P82	SWITCH ASSY., ENGINE STOP ...	1	-----	QAA2,QTT,QXC9
5	81329-567-020	GROMMET, DRAIN HOLE	1	-----	QTT,VPX5
6	90013-883-000	BOLT, FLANGE, 6X12(CT200) ...	6		

2

E-14

CARBURETOR(1)

C11



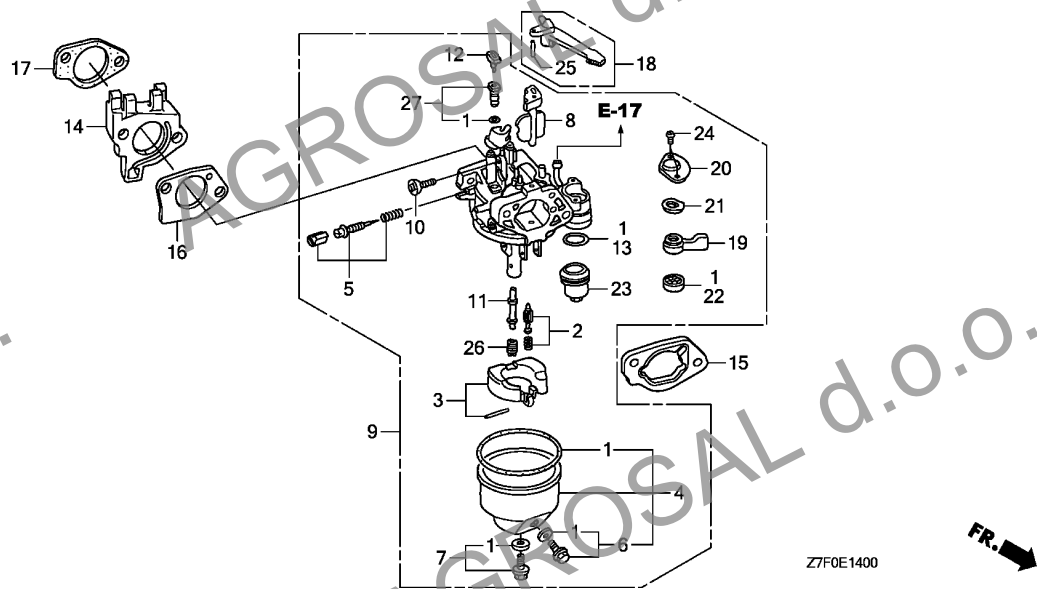
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	3111B1	GASKET SET, CARBURETOR (3)	0.3
2	3111E1	VALVE SET, FLOAT AND/OR FLOAT SET	0.3
4	3111A3	CHAMBER SET, FLOAT AND/OR GASKET, FLOAT CHAMBER	0.3
5	3111D7	SCREW SET, PILOT	0.2
9	3111F3	CARBURETOR (23)	0.2
13	3101L6	PACKING, FUEL STRAINER CUP (17)	0.2
14	3111C0	INSULATOR, CARBURETOR AND/OR PACKING, INSULATOR	0.2
15	3111D9	SPACER, CARBURETOR	0.2
16	3111C8	PACKING, CARBURETOR	0.2
18	8101F9	LEVER, CARBURETOR CHOKE (19,20,21)	0.2
22	3101C5	PACKING, FUEL COCK	0.2
26	3111C3	JET, MAIN	0.3

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			GX 390 UH1		
1	16010-ZE2-812	GASKET SET (INCLUDE 16173-001-004)	1	-----	QAA2,QTT,QXC9
2	16011-ZA0-931	VALVE SET, FLOAT	1	-----	QAA2,QTT,QXC9
3	16013-Z1C-003	FLOAT SET	1	-----	QAA2,QTT,QXC9
4	16015-ZE8-005	CHAMBER SET, FLOAT	1	-----	QAA2,QTT,QXC9
5	16016-ZH7-W01	SCREW SET, PILOT	1	-----	QAA2,QTT,QXC9
6	16024-ZE1-811	SCREW SET, DRAIN	1	-----	QAA2,QTT,QXC9
7	16028-ZE0-005	SCREW SET	1	-----	QAA2,QTT,QXC9
8	16044-ZE3-W20	CHOKE SET	1	-----	QAA2,QTT,QXC9
9	16100-Z7E-801	CARBURETOR ASSY. (BE85T A)	1	-----	QAA2,QTT
	16100-Z7F-801	CARBURETOR ASSY. (BE85V A)	1	-----	QXC9
10	16124-ZE0-005	SCREW, THROTTLE STOP	1	-----	QAA2,QTT,QXC9
11	16166-ZF6-V00	NOZZLE, MAIN	1	-----	QAA2,QTT
	16166-ZF6-W10		1	-----	QXC9
12	16172-ZE3-W10	COLLAR, SETTING	1	-----	QAA2,QTT,QXC9
13	16173-001-004	PACKING, FUEL STRAINER CUP	1	-----	QAA2,QTT,QXC9
14	16211-Z7E-000	INSULATOR, CARBURETOR	1	-----	QAA2,QTT,QXC9
15	16220-ZA0-702	SPACER COMP., CARBURETOR	1	-----	QAA2,QTT,QXC9
16	16221-ZF6-800	PACKING, CARBURETOR	1	-----	QAA2,QTT,QXC9
17	16223-ZE3-W00	PACKING, INSULATOR	1	-----	QAA2,QTT,QXC9
18	16610-ZE1-000	LEVER COMP., CHOKE (STD.)	1	-----	QAA2,QTT,QXC9
19	16953-ZE1-812	LEVER, COCK	1	-----	QAA2,QTT,QXC9
20	16954-ZE1-812	PLATE, LEVER SETTING	1	-----	QAA2,QTT,QXC9
21	16956-ZE1-811	SPRING, COCK LEVER	1	-----	QAA2,QTT,QXC9
22	16957-ZE1-812	PACKING, FUEL COCK	1	-----	QAA2,QTT,QXC9

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CARBURETOR(1)

C12



Z7F0E1400

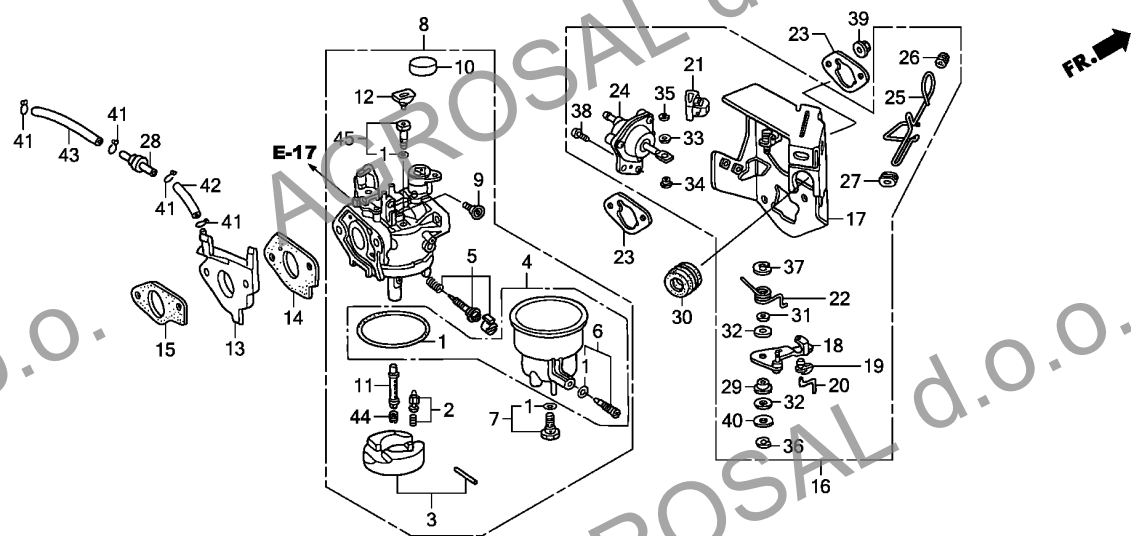
Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			GX 390 UH1		
23	16967-ZE0-811	CUP, FUEL STRAINER	1	-----	QAA2,QTT,QXC9
24	93500-03006-1H	SCREW, PAN, 3X6	2	-----	QAA2,QTT,QXC9
25	94305-20122	PIN, SPRING, 2X12	1	-----	QAA2,QTT,QXC9
26	99101-ZH8-0880	JET, MAIN, #88	(1)	-----	QAA2,QTT
	99101-ZH8-0900	JET, MAIN, #90	(1)	-----	QAA2,QTT
	99101-ZH8-0920	JET, MAIN, #92	1	-----	QAA2,QTT
	99101-ZH8-0950	JET, MAIN, #95	(1)	-----	QXC9
	99101-ZH8-0980	JET, MAIN, #98	(1)	-----	QXC9
	99101-ZH8-1000	JET, MAIN, #100	1	-----	QXC9
27	99204-ZA0-0450	JET SET, PILOT, #45	1	-----	QAA2,QTT,QXC9

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E-14-1

CARBURETOR(2)

C13



Z7F0E1401

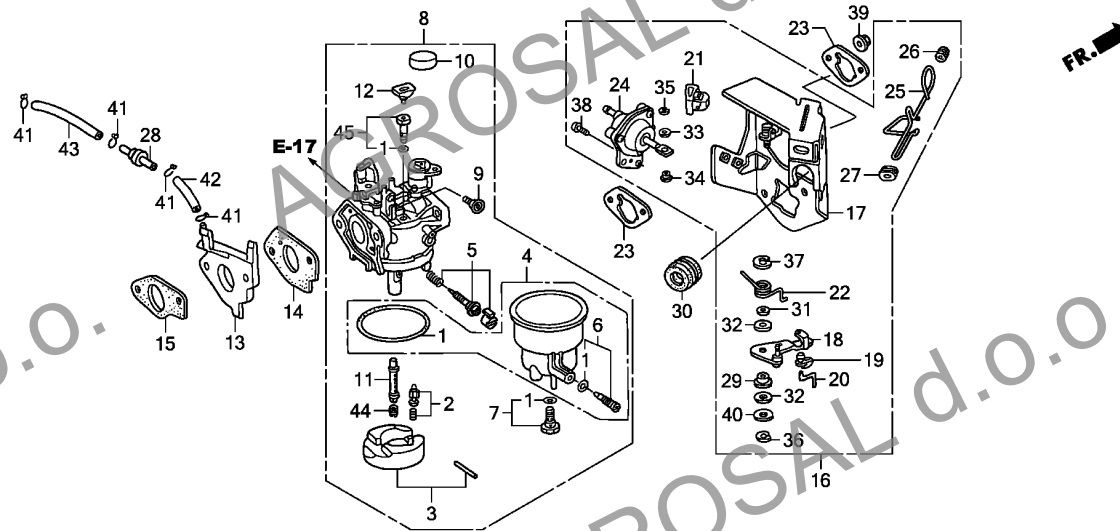
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	3111G1	GASKET SET, CARBURETOR(A) (3)	0.4
2	3111G6	VALVE SET, FLOAT AND/OR FLOAT SET(A)	0.4
4	3111M2	CHAMBER SET, FLOAT AND/OR GASKET, FLOAT CHAMBER(A)	0.4
5	3111D7	SCREW SET, PILOT	0.2
8	3111G7	CARBURETOR(A) (15)	0.3
13	3111G2	INSULATOR, CARBURETOR AND/OR PACKING, INSULATOR(A)	0.3
14	3111G5	PACKING, CARBURETOR(A)	0.3
16	8101R1	STAY, MANUAL CHOKE	0.3
23	3121D9	PACKING, AIR CLEANER	0.2
	3121D9A	.Replace carburetor side add	0.1
24	3111A7	DIAPHRAGM, CARBURETOR	0.3
25	8101Q2	ROD, CHOKE CONTROL	0.2
28	311175	VALVE, DASHPOT CHECK	0.1
44	3111G4	JET, MAIN(A)	0.4

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			GX 390 UH1		
1	16010-ZA0-921	GASKET SET	1	-----	VPX5
2	16011-ZA0-931	VALVE SET, FLOAT	1	-----	VPX5
3	16013-Z1C-003	FLOAT SET	1	-----	VPX5
4	16015-ZA0-951	CHAMBER SET, FLOAT	1	-----	VPX5
5	16016-ZH8-W01	SCREW SET	1	-----	VPX5
6	16024-124-760	SCREW SET, DRAIN	1	-----	VPX5
7	16028-ZA0-701	SCREW SET	1	-----	VPX5
8	16100-Z7F-811	CARBURETOR ASSY. (BE89L A)	1	-----	VPX5
9	16124-ZE0-005	SCREW, THROTTLE STOP	1	-----	VPX5
10	16148-141-881	CAP, CHOKE DUST	1	-----	VPX5
11	16166-ZF6-005	NOZZLE, MAIN	1	-----	VPX5
12	16172-ZE3-W10	COLLAR, SETTING	1	-----	VPX5
13	16211-Z7E-700	INSULATOR, CARBURETOR	1	-----	VPX5
14	16221-ZF6-800	PACKING, CARBURETOR	1	-----	VPX5
15	16223-ZE3-W00	PACKING, INSULATOR	1	-----	VPX5
16	16260-Z7E-000	STAY ASSY., MANUAL CHOKE	1	-----	VPX5
17	16261-ZE2-702	STAY COMP., SOLENOID	1	-----	VPX5
18	16262-ZE2-711	LEVER, CHOKE	1	-----	VPX5
19	16263-Z7B-000	JOINT, ROD	1	-----	VPX5
20	16264-ZE2-701	ROD, CHOKE	1	-----	VPX5
21	16265-Z7E-000	STOPPER, CHOKE ROD	1	-----	VPX5
22	16268-ZE2-721	SPRING, MANUAL CHOKE	1	-----	VPX5
23	16269-ZA0-800	PACKING, AIR CLEANER	2	-----	VPX5
24	16400-ZE2-701	DIAPHRAGM ASSY.	1	-----	VPX5
25	16611-ZE3-D21	ROD, CHOKE CONTROL	1	-----	VPX5

E-14-1

CARBURETOR(2)

C14



Z7F0E1401

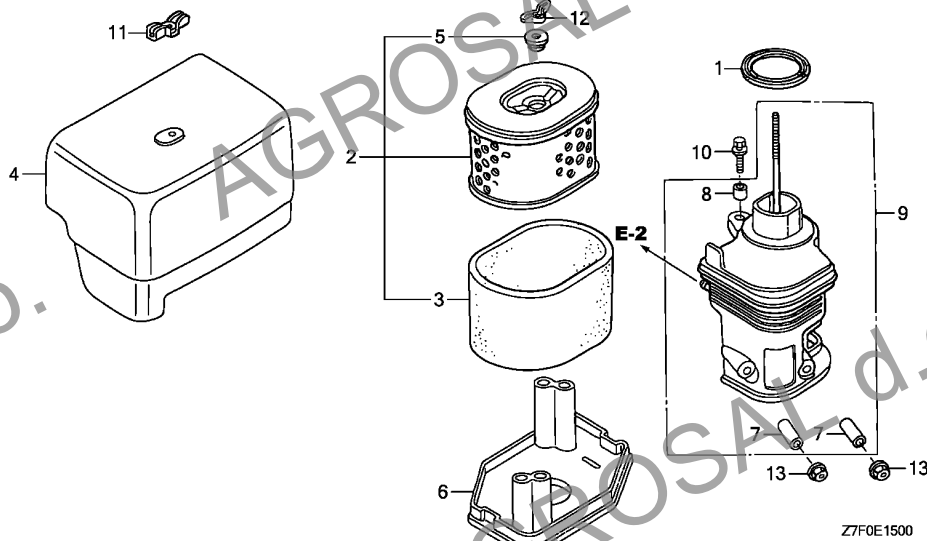
Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX 390 UH1			
26	16613-893-000	GROMMET, CHOKE ROD	1	-----	VPX5	
27	16615-893-000	GUIDE, CHOKE ROD	1	-----	VPX5	
28	36135-ZF6-D41	VALVE, DASHPOT CHECK	1	-----	VPX5	
29	53149-964-003	BUSH, ARM PIVOT	1	-----	VPX5	
30	88911-MJ3-000	GROMMET, FENDER	1	-----	VPX5	
31	90431-ZE2-700	WASHER, CHOKE LEVER	1	-----	VPX5	
32	90432-ZE2-700	SEAL, CHOKE LEVER	2	-----	VPX5	
33	90433-ZE2-700	WASHER, THRUST, 2.7X8	1	-----	VPX5	
34	90434-ZE2-700	COLLAR, LEVER	1	-----	VPX5	
35	90601-Z7E-000	E-RING, 2MM	1	-----	VPX5	
36	90602-Z7E-000	E-RING, 4MM	1	-----	VPX5	
37	90603-Z7E-000	E-RING, 7MM	1	-----	VPX5	
38	93500-05012-0A	SCREW, PAN, 5X12	2	-----	VPX5	
39	94050-06000	NUT, FLANGE, 6MM	2	-----	VPX5	
40	94103-05000	WASHER, PLAIN, 5MM	1	-----	VPX5	
41	95002-02070	CLIP, TUBE (B7)	4	-----	VPX5	
42	95005-35075-10	TUBE, 3.5X75 (95005-35001-10M)	1	-----	VPX5	
43	95005-35130-10	TUBE, 3.5X130 (95005-35001-10M)	1	-----	VPX5	
44	99101-ZH8-1020	JET, MAIN, #102	(1)	-----	VPX5	
	99101-ZH8-1050	JET, MAIN, #105	(1)	-----	VPX5	
	99101-ZH8-1080	JET, MAIN, #108	1	-----	VPX5	
45	99204-ZA0-0450	JET SET, PILOT, #45	1	-----	VPX5	

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E-15

AIR CLEANER(1)

C15



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	3121E1	PACKING, ELBOW	0.1
2	3121B8	ELEMENT, AIR CLEANER	0.1
3	3121C1	FILTER, OUTER	0.1
6	3121D6	NOSE, SILENCER	0.1
9	3121B4	ELBOW, AIR CLEANER	0.1

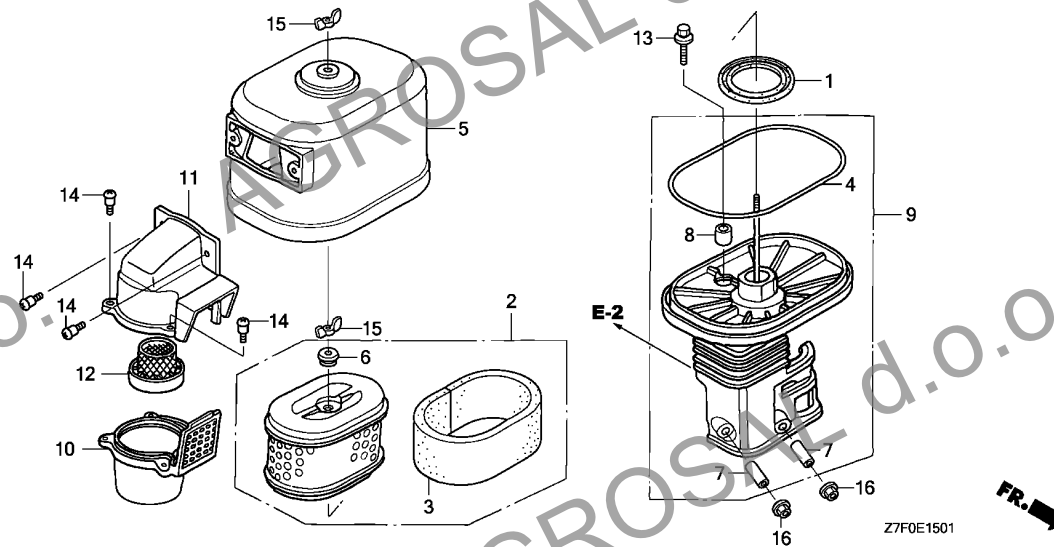
Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			GX 390 UH1		
1	16271-ZE2-010	PACKING, ELBOW	1	-----	QAA2,QTT
2	17210-ZE3-010	ELEMENT, AIR CLEANER	1	-----	QAA2,QTT
3	17218-ZE3-000	FILTER, OUTER	1	-----	QAA2,QTT
4	17231-ZE3-W01	COVER, AIR CLEANER	1	-----	QAA2,QTT
5	17232-891-000	GROMMET, AIR CLEANER	1	-----	QAA2,QTT
6	17235-ZH9-N01	NOSE, SILENCER	1	-----	QAA2,QTT
7	17238-ZE2-310	COLLAR, AIR CLEANER	2	-----	QAA2,QTT
8	17239-ZE1-000	COLLAR B, AIR CLEANER	1	-----	QAA2,QTT
9	17410-ZH9-N00	ELBOW COMP., AIR CLEANER	1	-----	QAA2,QTT
10	90009-ZE2-003	BOLT-WASHER, 6X22	1	-----	QAA2,QTT
11	90203-ZA0-800	NUT, WING, 6MM(BLACK)	1	-----	QAA2,QTT
12	90325-044-000	NUT, TOOL BOX SETTING	1	-----	QAA2,QTT
13	94050-06000	NUT, FLANGE, 6MM	2	-----	QAA2,QTT

2

E-15-1

AIR CLEANER(2)

C16



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	3121B8	ELEMENT, AIR CLEANER	0.1
3	3121C1	FILTER, OUTER	0.1
4	3121E0	PACKING, AIR CLEANER COVER	0.1
9	3121B4	ELBOW, AIR CLEANER	0.1
10	3121A6	CASE, PRE AIR CLEANER	0.1
11	3121A4	CAP, PRE AIR CLEANER	0.1
12	3121C8	GUIDE, PRE AIR CLEANER	0.1

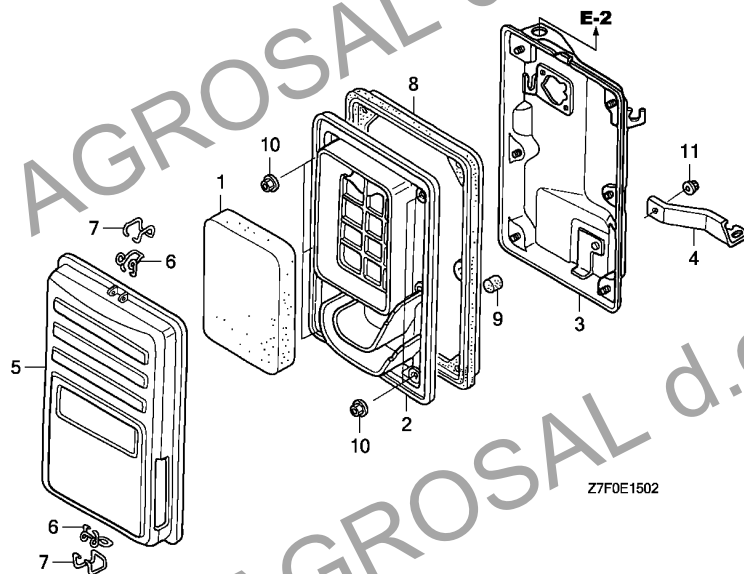
Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			GX 390 UH1		
1	16271-ZE2-010	PACKING, ELBOW	1	-----	QXC9
2	17210-ZE3-010	ELEMENT, AIR CLEANER	1	-----	QXC9
3	17218-ZE3-000	FILTER, OUTER	1	-----	QXC9
4	17219-ZE3-840	PACKING, AIR CLEANER COVER	1	-----	QXC9
5	17230-ZE3-841	COVER COMP., AIR CLEANER (CYCLONE)	1	-----	QXC9
6	17232-891-000	GROMMET, AIR CLEANER	1	-----	QXC9
7	17238-ZE2-310	COLLAR, AIR CLEANER	2	-----	QXC9
8	17239-ZE3-840	COLLAR B, AIR CLEANER	1	-----	QXC9
9	17410-ZE3-840	ELBOW COMP., AIR CLEANER	1	-----	QXC9
10	17470-ZE3-842	CASE COMP., PRE AIR CLEANER	1	-----	QXC9
11	17475-ZE3-841	CAP, PRE AIR CLEANER	1	-----	QXC9
12	17476-ZE3-841	GUIDE, PRE AIR CLEANER	1	-----	QXC9
13	90009-ZE2-003	BOLT-WASHER, 6X22	1	-----	QXC9
14	90142-MB0-000	SCREW, PAN, 5X16.5	5	-----	QXC9
15	90325-044-000	NUT, TOOL BOX SETTING	2	-----	QXC9
16	94050-06000	NUT, FLANGE, 6MM	2	-----	QXC9

2

E-15-2

AIR CLEANER(3)

D 1



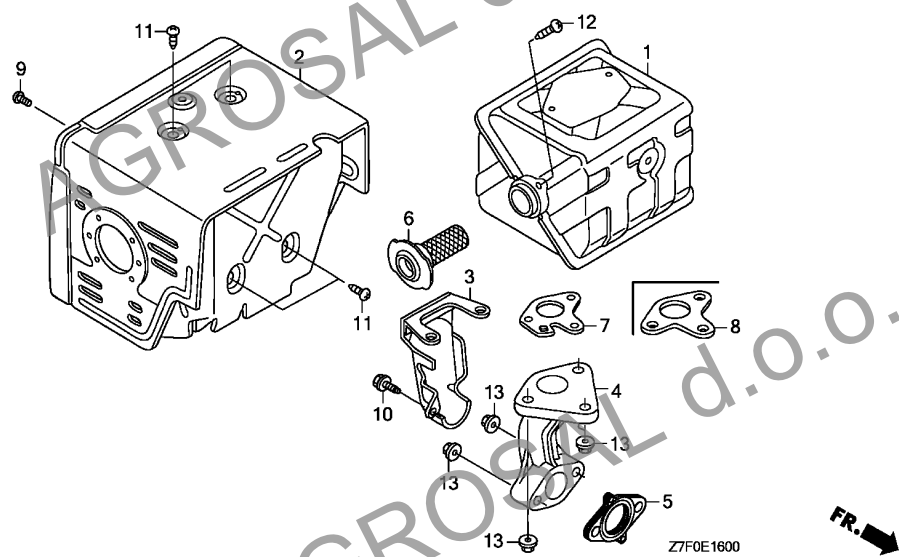
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	3121B8	ELEMENT, AIR CLEANER	0.1
2	3121F0	SEPARATOR, AIR CLEANER	0.1
3	3121A5	CASE, AIR CLEANER	0.2
5	3121B1	COVER, AIR CLEANER	0.1
8	3121E8	SEAL, AIR CLEANER CASE	0.1

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			GX 390 UH1		
1	17211-899-000	ELEMENT, AIR CLEANER	1	-----	VPX5
2	17212-ZB4-003	SEPARATOR, AIR CLEANER	1	-----	VPX5
3	17220-ZB4-003	CASE COMP., AIR CLEANER	1	-----	VPX5
4	17222-ZC2-000	STAY, AIR CLEANER	1	-----	VPX5
5	17231-899-000	COVER COMP., AIR CLEANER	1	-----	VPX5
6	17235-899-000	CLIP A, AIR CLEANER WIRE	2	-----	VPX5
7	17236-899-000	CLIP B, AIR CLEANER WIRE	2	-----	VPX5
8	17252-899-000	SEAL, AIR CLEANER	1	-----	VPX5
9	17367-413-690	FILTER, DRAIN TUBE	1	-----	VPX5
10	94050-05000	NUT, FLANGE, 5MM	6	-----	VPX5
11	94050-06000	NUT, FLANGE, 6MM	1	-----	VPX5

E-16

MUFFLER

D 2



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	3131C5	MUFFLER, EXHAUST	0.2
2	3131D6	PROTECTOR, EXHAUST MUFFLER ...	0.2
4	3131C9	PIPE, EXHAUST	0.2
5	3131B5	GASKET, EXHAUST PIPE	0.2
6	3131A1	ARRESTER, SPARK	0.2
.INCLUDES: Spark arrester check (8)			
7	3131B4	GASKET, EXHAUST MUFFLER	0.2

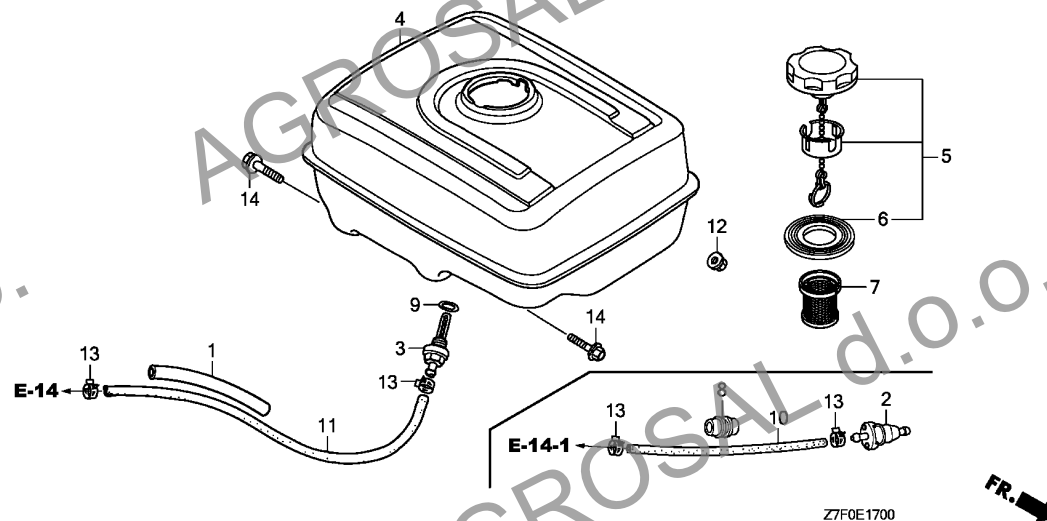
Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			GX 390 UH1		
1	18310-ZE2-W61	MUFFLER COMP. (100DB)	1	-----	QAA2,QTT,QXC9
2	18320-ZE2-W61	PROTECTOR COMP., MUFFLER	1	-----	QAA2,QTT,QXC9
3	18323-ZE3-W40	PROTECTOR, EX. PIPE	1	-----	QAA2,QTT
4	18330-ZE2-W00	PIPE, EX.	1	-----	QAA2,QTT,QXC9
5	18333-ZF6-W01	GASKET, EX. PIPE	1	-----	QAA2,QTT,QXC9
6	18355-ZE2-W00	ARRESTER, SPARK	1	-----	QAA2,QTT
			(1)	-----	QXC9
7	18381-ZE2-W10	GASKET, MUFFLER (ARRESTER) ..	1	-----	QAA2,QTT
			(1)	-----	QXC9
8	18381-ZE2-800	GASKET, MUFFLER	1	-----	QXC9
	18381-Z1C-801	1	-----	QXC9
9	90006-ZE2-000	SCREW, TAPPING, 6X10	1	-----	QAA2,QTT,QXC9
10	90013-883-000	BOLT, FLANGE, 6X12(CT200) ...	1	-----	QAA2,QTT
11	90050-ZE1-000	SCREW, TAPPING, 5X8	4	-----	QAA2,QTT,QXC9
12	90050-ZE1-000	SCREW, TAPPING, 5X8	1	-----	QAA2,QTT
	90055-ZE1-000	SCREW, TAPPING, 4X6	(1)	-----	QAA2,QTT,QXC9
13	94050-08000	NUT, FLANGE, 8MM	5	-----	QAA2,QTT,QXC9

2

E-17

FUEL TANK

D 3



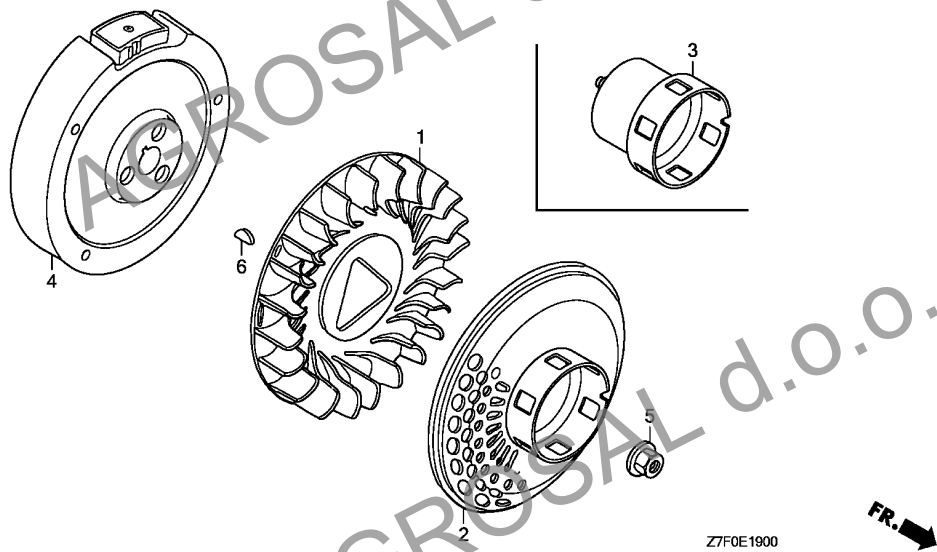
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	3101H8	STRAINER, FUEL	0.1
3	(9)		
	3101H6	JOINT, FUEL STRAINER	0.2
4	3101H7	TANK, FUEL	0.2
7	3101A6	FILTER, FUEL	0.1
10	3101G0	TUBE, FUEL STRAINER	0.1
11	3101F1	TUBE, FUEL TANK	0.2

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GX	UH1		
1	16854-ZH8-000	RUBBER, SUPPORTER (107MM)	1		-----	QAA2,QTT,QXC9
2	16910-GB2-005	STRAINER COMP., FUEL	1		-----	VPX5
3	16955-ZE1-000	JOINT, FUEL TANK	1		-----	QAA2,QXC9
4	17510-ZE3-8012A	TANK COMP., FUEL	1		-----	QAA2,QXC9
		NH1.....BLACK	1		-----	QAA2,QXC9
	17510-ZE3-8012C	*NH31*.....MCKINLEY WHITE	1		-----	QAA2,QXC9
5	17620-Z4H-010	CAP COMP., FUEL FILLER	1		-----	QAA2,QXC9
6	17631-Z4H-800	PACKING, FUEL FILLER CAP (39X62X3)	1		-----	QAA2,QXC9
7	17672-Z4H-000	FILTER, FUEL	1		-----	QAA2,QXC9
8	90854-ZB3-000	RUBBER, FUEL (9X15X20)	1		-----	VPX5
9	91353-671-004	O-RING, 14MM(NOK)	1		-----	QAA2,QXC9
10	91424-Z4K-801	TUBE, FUEL, 4.5X180(FKM)	1		-----	VPX5
11	91424-Z5L-801	TUBE, FUEL, 4.5X235(FKM)	1		-----	QAA2,QXC9
	91424-Z5R-801	TUBE, FUEL, 4.5X260(FKM)	1		-----	QTT
12	94050-08000	NUT, FLANGE, 8MM	2		-----	QAA2,QXC9
13	95002-40800-08	CLAMP, TUBE (D8)	2		-----	QAA2,QXC9
14	95701-08025-00	BOLT, FLANGE, 8X25	2		-----	QAA2,QXC9

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FLYWHEEL

D 4



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1141G7	FAN, ENGINE COOLING ...	0.2
2		(3)	
	1121A9	PULLEY, RECOIL STARTER	0.2
4	2161B5	FLYWHEEL	0.3

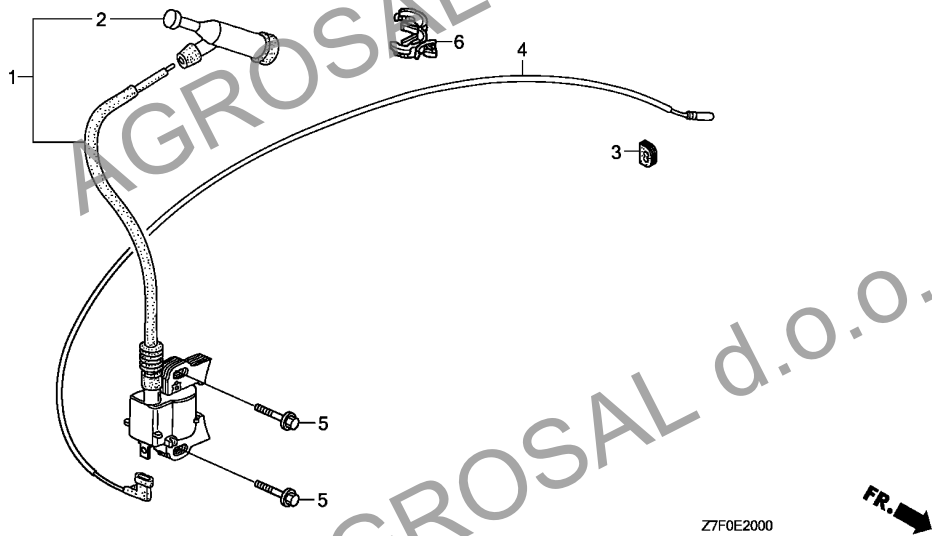
Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			GX 390 UH1		
1	19511-Z7E-000	FAN, COOLING	1		
2	28450-Z7E-000	PULLEY COMP., STARTER	1	----- QXC9	
3	28451-Z7E-000	PULLEY, STARTER	1	----- QAA2, QTT, VPX5	
4	31110-Z7E-801	FLYWHEEL COMP.	1		
5	90201-ZE3-V00	NUT, SPECIAL, 16MM	1		
6	90741-ZE2-000	KEY, SPECIAL WOODRUFF, 25X18	1		

2

E-20

IGNITION COIL

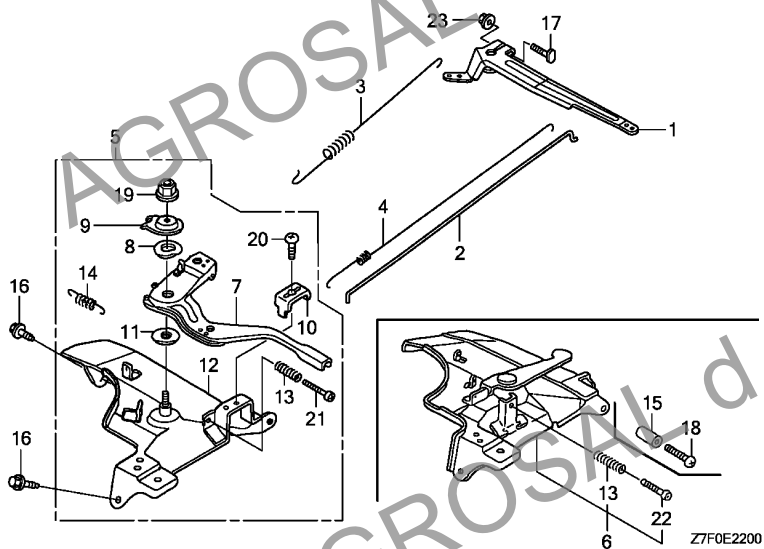
D 5



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	6141A5	COIL, IGNITION(ONE)	0.2
2	6141B8	TERMINAL, HIGH TENSION	0.1
4	6111B3	CORD, STOP SWITCH	0.3

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			GX 390 UH1		
1	30500-Z7E-003	COIL ASSY., IGNITION	1		
2	30700-Z1T-003	CAP ASSY., NOISE SUPPRESSOR ..	1		
3	31512-ZE2-000	GROMMET, CORD	1		
4	36101-ZE2-701	CORD, STOP SWITCH (430MM) ...	1		
5	90015-883-000	BOLT, FLANGE, 6X28	2		
6	90684-Z7E-000	CLIP, HARNESS	1		

2



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1161A0	ARM, GOVERNOR	0.2
2	1161B1	ROD, GOVERNOR	0.3
3	1161C5	SPRING, GOVERNOR	0.2
4	1161C2	SPRING, THROTTLE RETURN	0.3
5	1161A5	CONTROL, THROTTLE/GOVERNOR ...	0.2
7	1161A8	LEVER, CONTROL	0.3
12	1161A2	BASE, CONTROL	0.3

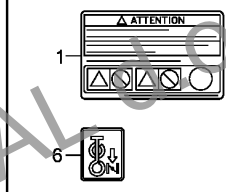
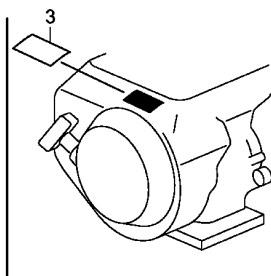
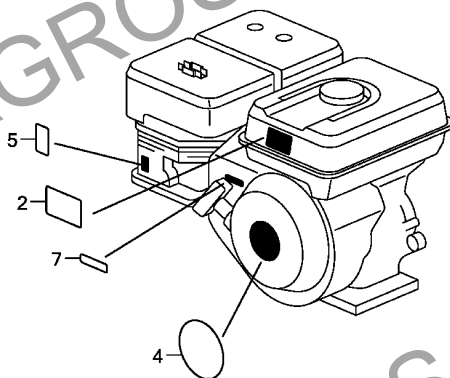
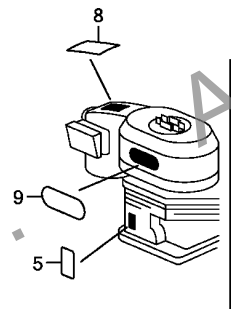
Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			GX 390 UH1		
1	16551-ZE3-000	ARM, GOVERNOR	1		
2	16555-ZE3-000	ROD, GOVERNOR	1		
3	16561-ZE3-000	SPRING, GOVERNOR	1	-----	QAA2,QTT,QXC9
	16561-ZE3-710		1	-----	VPX5
4	16562-ZE3-000	SPRING, THROTTLE RETURN	1		
5	16570-ZE3-W20	CONTROL ASSY. (REMOTE)	1	-----	QAA2,QTT,QXC9
6	16570-ZE3-721	CONTROL ASSY.	1	-----	VPX5
7	16571-ZE3-W00	LEVER, CONTROL	1	-----	QAA2,QTT,QXC9
8	16574-ZE1-000	SPRING, LEVER	1	-----	QAA2,QTT,QXC9
9	16575-ZE2-W00	WASHER, CONTROL LEVER	1	-----	QAA2,QTT,QXC9
10	16576-891-000	HOLDER, CABLE	1	-----	QAA2,QTT,QXC9
11	16578-ZE1-000	SPACER, CONTROL LEVER	1	-----	QAA2,QTT,QXC9
12	16581-ZE3-W00	BASE COMP., CONTROL (###) ...	1	-----	QAA2,QTT,QXC9
13	16584-883-300	SPRING, CONTROL ADJUSTING ...	1		
14	16592-883-310	SPRING, CABLE RETURN	1	-----	QAA2,QTT,QXC9
15	16599-ZG1-M10	COLLAR, STOPPER	(1)	-----	VPX5
16	90013-883-000	BOLT, FLANGE, 6X12(CT200) ...	2		
17	90015-ZE5-010	BOLT, GOVERNOR ARM	1		
18	90016-ZG9-N30	SCREW, RECESSED, 5X25	(1)	-----	VPX5
19	90114-SA0-000	NUT, SELF-LOCK, 6MM	1	-----	QAA2,QTT,QXC9
20	93500-05016-0A	SCREW, PAN, 5X16	1	-----	QAA2,QTT,QXC9
21	93500-05032-0A	SCREW, PAN, 5X32	1	-----	QAA2,QTT,QXC9
22	93500-05045-0A	SCREW, PAN, 5X45	1	-----	VPX5
23	94050-06000	NUT, FLANGE, 6MM	1		



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LABEL

D 7



Z7F0E2800

Ref. L.O.N. (Relative ref. Number) F.R.T.
No. Description

NO INFORMATION

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			GX 390 UH1		
1	87516-ZH7-800	MARK, OPERATOR CAUTION (FRENCH) (MADE IN JAPAN)	1	-----	QXC9
	87516-Z4N-800	MARK, OPERATOR CAUTION (PICTOGRAPH) (MADE IN CHINA)	1	-----	QAA2, QTT, VPX5
2	87516-Z4N-000	MARK, OPERATOR CAUTION (ENGLISH) (MADE IN CHINA)	1	-----	QAA2, QXC9
	87516-Z4N-800	MARK, OPERATOR CAUTION (PICTOGRAPH) (MADE IN CHINA)	(1)	-----	QXC9
	87516-Z4N-810	MARK, OPERATOR CAUTION (FRENCH) (MADE IN CHINA)	(1)	-----	QAA2
3	87516-Z4N-000	MARK, OPERATOR CAUTION (ENGLISH) (MADE IN CHINA)	1	-----	QTT, VPX5
	87516-Z4N-810	MARK, OPERATOR CAUTION (FRENCH) (MADE IN CHINA)	(1)	-----	QTT, VPX5
4	87521-ZF6-W04	EMBLEM (HONDA GX390)	1	-----	
5	87528-Z7E-000	MARK, CHOKE	1	-----	QAA2, QTT, QXC9
6	87528-898-620	MARK, CHOKE	1	-----	VPX5
7	87532-ZH7-000	MARK, THROTTLE INDICATION	1	-----	QAA2, QTT, QXC9
8	87534-ZE1-841	LABEL, AIR CLEANER CAUTION	1	-----	QXC9
9	87535-ZE1-841	MARK, AIR CLEANER SALES POINT	1	-----	QXC9

2

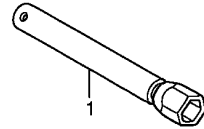
E-29

TOOL

D 8

Ref. No.	L.O.N.	(Relative ref. Number)	Description	F.R.T.
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NO INFORMATION



Z7F0E2900

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			GX 390 UH1		

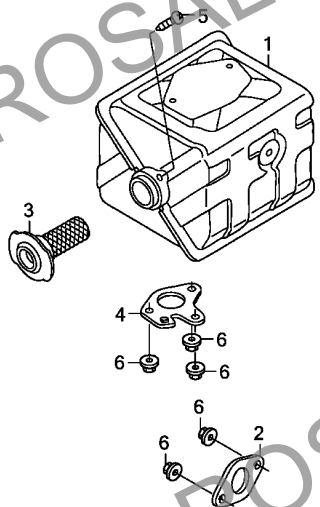
1	89218-ZE1-000	WRENCH COMP., SPARK PLUG	1	-----	QAA2,QTT
---	---------------	--------------------------------	---	-------	----------

2

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OTHER PARTS(MUFFLER)

D 9



Z7F0E4000



Ref. L.O.N. (Relative ref. Number) F.R.T.
No. Description

NO INFORMATION

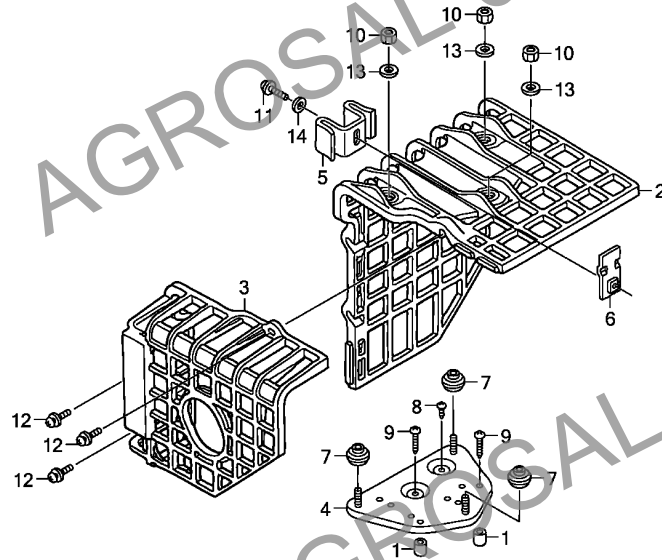
Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			GX 390 UH1		
1	18310-ZE2-W61	MUFFLER COMP. (100DB)	1	-----	VPX5
2	18333-ZE3-800	GASKET, EX. PIPE	1	-----	VPX5
3	18355-ZE2-W00	ARRESTER, SPARK	1	-----	VPX5
4	18381-ZE2-W10	GASKET, MUFFLER (ARRESTER) ..	1	-----	VPX5
5	90050-ZE1-000	SCREW, TAPPING, 5X8	1	-----	VPX5
	90055-ZE1-000	SCREW, TAPPING, 4X6	(1)	-----	VPX5
6	94050-08000	NUT, FLANGE, 8MM	5	-----	VPX5

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EOP-2

MUFFLER COVER

D10



Z7FOX0200

Ref. L.O.N. (Relative ref. Number) F.R.T.
No. Description

NO INFORMATION

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
1	17233-896-701	COLLAR, AIR CLEANER CASE	(2)	-----	VPX5
2	18433-ZF6-W40	COVER COMP., MUFFLER	(1)	-----	VPX5
3	18434-ZF6-W40	COVER COMP., RR. MUFFLER	(1)	-----	VPX5
4	18436-ZH8-W40	BASE COMP., MUFFLER COVER	(1)	-----	VPX5
5	18437-ZF6-W40	STAY, MUFFLER COVER	(1)	-----	VPX5
6	18438-ZF6-W40	PLATE, SET	(1)	-----	VPX5
7	18466-ZH8-W40	SPACER, MUFFLER COVER	(3)	-----	VPX5
8	90050-ZE1-000	SCREW, TAPPING, 5X8	(1)	-----	VPX5
9	90050-ZH8-W40	SCREW, TAPPING, 5X25	(2)	-----	VPX5
10	90302-KF9-900	NUT, HEX., 5MM	(3)	-----	VPX5
11	93891-05012-00	SCREW-WASHER, 5X12	(1)	-----	VPX5
12	93891-06020-07	SCREW-WASHER, 6X20	(3)	-----	VPX5
13	94103-05700	WASHER, PLAIN, 5MM	(3)	-----	VPX5
14	94111-05000	WASHER, SPRING, 5MM	(1)	-----	VPX5

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90003-ZH8-801	C9	24	12	91424-74K-801	D3	34	10	98079-55855	C1	16	17				
90006-ZE2-000	D2	33	9	91424-Z5L-801	D3	34	11	98079-55876	C1	16	17				
90008-ZE2-003	C9	24	15	91424-Z5R-801	D3	34	11	98079-56846	C1	16	17				
90009-ZE2-003	C15	30	10	92000				98079-56855	C1	16	17				
	C16	31	13					98079-56876	C1	16	17				
90012-ZE0-010	C6	21	16	92900-08032-0E	C1	16	14								
90013-883-000	C2	17	5					99000							
	C10	25	6	93000				99101-ZH8-0880	C12	27	26				
	D2	33	10					99101-ZH8-0900	C12	27	26				
	D6	37	16	93500-03006-1H	C12	27	24	99101-ZH8-0920	C12	27	26				
90014-ZE2-000	C1	16	11	93500-05012-0A	C14	29	38	99101-ZH8-0950	C12	27	26				
90015-883-000	D5	36	5	93500-05016-0A	D6	37	20	99101-ZH8-0980	C12	27	26				
90015-ZE5-010	D6	37	17	93500-05032-0A	D6	37	21	99101-ZH8-1000	C12	27	26				
90016-ZG9-N30	D6	37	18	93500-05045-0A	D6	37	22	99101-ZH8-1020	C14	29	44				
90042-ZE3-700	C1	16	12	93891-05012-00	D10	41	11	99101-ZH8-1050	C14	29	44				
90042-ZE8-000	C1	16	12	93891-06020-07	D10	41	12	99101-ZH8-1080	C14	29	44				
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	D10	41	8	94050-06000	C14	29	39								
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90055-ZE1-000	D2	33	12												
	D9	40	5												
90114-SA0-000	D6	37	19	94050-08000	D2	33	13								
90131-883-000	C2	17	6												
90142-MB0-000	C16	31	14												
90201-ZE3-V00	D4	35	5												
90203-ZA0-800	C15	30	11												
90206-ZE1-000	C6	21	17	94050-10000	C2	17	11								
90302-KF9-900	D10	41	10	94101-06800	C3	18	15								
90325-044-000	C15	30	12	94103-05000	C14	29	40								
	C16	31	15	94103-05700	D10	41	13								
90431-ZE2-700	C14	29	31	94109-12000	C2	17	12								
90432-ZE2-700	C14	29	32	94111-05000	D10	41	14								
90433-ZE2-700	C14	29	33	94251-10000	C2	17	13								
90434-ZE2-700	C14	29	34	94301-12200	C1	16	15								
90441-ZE2-010	C1	16	13	94305-20122	C12	27	25								
90446-Z7E-000	C2	17	7												
90601-Z7E-000	C14	29	35	95000											
90601-ZE3-000	C5	20	6												
90602-Z7E-000	C14	29	36	95002-02070	C14	29	41								
90602-ZE1-000	C3	18	12	95002-40800-08	D3	34	13								
90603-Z7E-000	C14	29	37	95005-11105-30	C1	16	7								
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90701-Z7E-000	C3	18	13	95005-35130-10	C14	29	43								
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90745-ZE2-600	C4	19	4	95701-08025-00	D3	34	14								
90854-ZB3-000	D3	34	8	95701-08040-00	C3	18	16								
				95701-10080-00	C1	16	16								
				95725-10080-00	C1	16	16								
91000															
91001-ZF6-013	C4	19	5	96000											
91201-Z7E-003	C2	17	8												
	C3	18	14	96100-62020-00	C2	17	15								
91203-Z7E-003	C2	17	9												
91353-671-004	C2	17	10	96100-62070-00	C3	18	18								

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ARM, VALVE ROCKER	C6	21	4	CLIP, PISTON PIN, 20MM	C5	20	6	GASKET, CYLINDER HEAD	C13	28	1
ARRESTER, SPARK	D2	33	6	CLIP, TUBE	C10	25	1	GASKET, CYLINDER HEAD	C1	16	5
	D9	40	3		C14	29	41	GASKET, EX. PIPE	D2	33	5
[B]				CLIP, VALVE GUIDE	C1	16	4	GASKET, MUFFLER	D9	40	2
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[C]				ELEMENT, AIR CLEANER	C15	30	2	JET, MAIN,	C12	27	26
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			4	E-RING, 4MM	C14	29	36	[K]			
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Part name	Address	Page	Ref.	Part name	Address	Page	Ref.	Part name	Address	Page	Ref.
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[M]				PACKING, OIL FILLER CAP	C3	18	5	SCREW, TAPPING, 6X10	D10	41	8
MARK, AIR CLEANER SALES POINT	D7	38	9	PIN, GOVERNOR WEIGHT	C3	18	10	SCREW, THROTTLE STOP	D2	33	9
MARK, CHOKE	D7	38	5	PIN, LOCK, 10MM	C2	17	13	SEAL, AIR CLEANER	C11	26	10
MARK, OPERATOR CAUTION	D7	38	1	PIN, PISTON	C5	20	3	SEAL, CHOKE LEVER	C13	28	9
				PIN, SPRING, 2X12	C12	27	25	SEAL, VALVE STEM	D1	32	8
				PIPE, EX.	D2	33	4	SEAL, CHOKE LEVER	C14	29	32
				PISTON	C5	20	2	SEAT, VALVE SPRING	C6	21	13
MARK, THROTTLE INDICATION	D7	38	7	PIVOT, ROCKER ARM	C6	21	6	SEPARATOR, AIR CLEANER	D1	32	2
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[N]				PLATE, SET	D10	41	6	SLIDER, GOVERNOR	C3	18	11
NOSE, SILENCER	C15	30	6	PLUG, SPARK	C1	16	17	SPACER COMP., CARBURETOR	C11	26	15
NOZZLE, MAIN	C11	26	11	PROTECTOR COMP., MUFFLER	D2	33	2	SPACER, CONTROL LEVER	D6	37	11
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[O]				[S]				STOPPER, CHOKE ROD	C13	28	21
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	C13	28	14	SCREW, PAN, 5X16	D6	37	20	TUBE, FUEL, 4.5X180	D3	34	10
PACKING, CASE COVER	C3	18	2	SCREW, PAN, 5X16.5	C16	31	14	TUBE, FUEL, 4.5X235	D3	34	11
PACKING, ELBOW	C15	30	1	SCREW, PAN, 5X32	D6	37	21	TUBE, FUEL, 4.5X260	D3	34	11
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PACKING, FUEL STRAINER CUP	C11	26	13	SCREW, TAPPING, 4X6	D2	33	12	VALVE, DASHPOT CHECK	C14	29	28
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HONDA

The Power of Dreams

July 27, 2008



PARTS CATALOGUE NEWS

Honda Motor Co., Ltd. Service Division

PARTS CATALOGUE - CORRECTED

Printed in Japan

CODE NO.	13Z7F801
PARTS CATALOGUE NEWS	GX390UH1
NEWS NO.	001

Block No.	Ref. No.	Note	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
E-3	1	E	12000-27E-810	*PARTS NO. DELETION	GX 390 UH1		
		D	12000-27E-406	BARREL ASSY., CYLINDER (ALERT)	1		

NOTE A: PART NO. CHANGE D: NEWLY PROVIDED E: PART NO. DELETION K: REQUIRED NO. CORRECTION L: APPLICATION SERIAL NO. CORRECTION
T: APPLICATION CORRECTION Z: REMARKS CHANGE



PARTS CATALOGUE NEWS

Honda Motor Co., Ltd. Service Division

PARTS CATALOGUE - CORRECTED

Printed in Japan

CODE NO.	13Z7F801
PARTS CATALOGUE NEWS	GX390UH1
NEWS NO.	002

Block No.	Ref. No.	Note	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
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ENGINE SERIAL NO. CORRECTED

Model	Type	Parts catalogue type	Applicable engine serial No.
GX390UH1	QAA2	QAA2	GCAHH-1000001~
	QTT	QTT	
	QXC9	QXC9	
	VPX5	VPX5	



Applicable engine serial No.
GCAHH-0000001~

E-8	2	13101-Z5T-000	PISTON (STD.)	1	0000010
		13102-Z5T-000	PISTON (0.25)	(1)	0000010
		13103-Z5T-000	PISTON (0.50)	(1)	0000010
		13104-Z5T-000	PISTON (0.75)	(1)	0000010
	A	13101-Z7E-800	PISTON (STD.)	1	0000011
	A	13102-Z7E-800	PISTON (0.25)	(1)	0000011
	A	13103-Z7E-800	PISTON (0.50)	(1)	0000011
	A	13104-Z7E-800	PISTON (0.75)	(1)	0000011

NOTE A:PART NO. CHANGE D:NEWLY PROVIDED E:PART NO.DELETION K:REQUIRED NO. CORRECTION L:APPLICATION SERIAL NO. CORRECTION T:APPLICATION CORRECTION Z:REMARKS CHANGE

PARTS CATALOGUE NEWS

BOOKNo. : 13Z7F801

Block No.	Ref. No.	Note	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
E-17	5		17620-Z4H-010	CAP COMP. FUEL FILLER	1	----- 0000010	QAA2, QXC9
	A		17620-Z4H-020	1	0000011 -----	QAA2, QXC9
	6		17631-Z4H-800	PACKING, FUEL FILLER CAP (39X62X3)	1	----- 0000010	QAA2, QXC9
	A		17631-Z0T-801	1	0000011 -----	QAA2, QXC9

NOTE A:PART NO. CHANGE D:NEWLY PROVIDED E:PART NO.DELETION K:REQUIRED NO. CORRECTION L:APPLICATION SERIAL NO. CORRECTION
T:APPLICATION CORRECTION Z:REMARKS CHANGE



PARTS CATALOGUE NEWS

Honda Motor Co., Ltd. Service Division

PARTS CATALOGUE - CORRECTED

Printed in Japan

February 15, 2009

CODE NO.	13Z7F801
PARTS CATALOGUE NEWS	GX390UH1
NEWS NO.	003

Block No.	Ref. No.	Note	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
E-16	7	D	18381-Z8S-801	GASKET, MUFFLER (ARRESTER) (THAT LEAKLESS)	1	-----	QAA2, QTT

NOTE A: PART NO. CHANGE D: NEWLY PROVIDED E: PART NO. DELETION K: REQUIRED NO. CORRECTION L: APPLICATION SERIAL NO. CORRECTION
T: APPLICATION CORRECTION Z: REMARKS CHANGE

March 08, 2009



PARTS CATALOGUE NEWS

Honda Motor Co., Ltd. Service Division

PARTS CATALOGUE - CORRECTED

Printed in Japan

CODE NO.	13Z7F801
PARTS CATALOGUE NEWS	GX390UH1
NEWS NO.	004

Block No.	Ref. No.	Note	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
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PARTS NAME CORRECTED

E-28	1	T	87516-Z4N-800	MARK, OPERATOR CAUTION (FRENCH) (MADE IN CHINA)	1	-----	QAA2, QTT, VPX5
					(1)	-----	QXC9
	2	E	87516-Z4N-800	*PARTS NO. DELETION			
	Z		87516-Z4N-810	MARK, OPERATOR CAUTION (PICTOGRAPH) (MADE IN CHINA)	(1)	-----	QAA2
	3	Z	87516-Z4N-810	MARK, OPERATOR CAUTION (PICTOGRAPH) (MADE IN CHINA)	(1)	-----	QTT, VPX5

NOTE A: PART NO. CHANGE D: NEWLY PROVIDED E: PART NO. DELETION K: REQUIRED NO. CORRECTION L: APPLICATION SERIAL NO. CORRECTION
T: APPLICATION CORRECTION Z: REMARKS CHANGE

April 19, 2009



PARTS CATALOGUE NEWS

Honda Motor Co., Ltd. Service Division

PARTS CATALOGUE - CORRECTED

Printed in Japan

CODE NO.	13Z7F801
PARTS CATALOGUE NEWS	GX390UH1
NEWS NO.	005

Block No.	Ref. No.	Note	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
E-8	1	E	13010-ZF6-005	*PARTS NO. DELETION			
		E	13011-ZF6-005	*PARTS NO. DELETION			
		E	13012-ZF6-005	*PARTS NO. DELETION			
		E	13013-ZF6-005	*PARTS NO. DELETION			
		D	13010-Z5R-004	RING SET, PISTON (STD.) (TEIKOKU)	1		
		D	13011-Z5R-004	RING SET, PISTON (0.25) (TEIKOKU)	(1)		
		D	13012-Z5R-004	RING SET, PISTON (0.50) (TEIKOKU)	(1)		
		D	13013-Z5R-004	RING SET, PISTON (0.75) (TEIKOKU)	(1)		

NOTE A:PART NO. CHANGE D:NEWLY PROVIDED E:PART NO. DELETION K:REQUIRED NO. CORRECTION L:APPLICATION SERIAL NO. CORRECTION
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